

Grinding Carrier Sets



Workpiece Dia.	Order No.	Workpiece Dia.	Order No.
1/4"	262-8100	1"	262-8125
3/8"	262-8105	1-1/4"	262-8130
1/2"	262-8110	1-1/2"	262-8135
5/8"	262-8115	1-3/4"	262-8140
3/4"	262-8120	2"	262-8145

Center & Follower Rests



Center Rest Height	Follower Rest Height	Order No.
150mm	140mm	200-2540
230mm	187mm	200-2542
200mm	157mm	200-2544
180mm	137mm	200-2546
160mm	126mm	200-2548
170mm	144mm	200-2550
150mm	124mm	200-2552

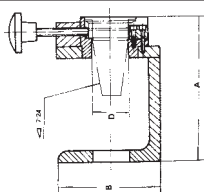
Lathe Dogs

Bent



Workpiece Dia.	Order No.	Workpiece Dia.	Order No.
1/2"	262-8000	2"	262-8030
3/4"	262-8005	2- 1/2"	262-8035
1"	262-8010	3"	262-8040
1-1/4"	262-8015	4"	262-8045
1-1/2"	262-8020	5"	262-8050
1-3/4"	262-8025	6"	262-8055

H&V Tool Locking Fixtures



Model	D	A	B	Order No.
BT(JT,CT) 30	32	180	130	235-6016
BT(JT,CT) 40	44.5	180	130	235-6017
BT(JT,CT) 45	57.2	235	175	235-6018
BT(JT,CT) 50	70	235	175	235-6019

3-Jaws Punch Former

This Punch Former is attached with 3 jaws which can hold workpieces quickly and conveniently. It can also adjust center of 3 jaws.

Main Parameters:

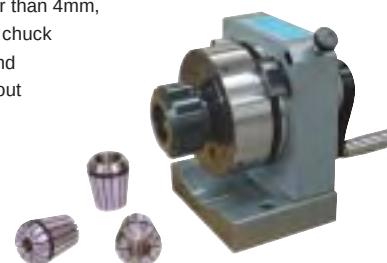
3 jaws hole diameter 16mm
Min clamping diameter 2mm
Max clamping diameter 70mm



Order No.287-6807

Collet Punch Former

- Clamping diameter: $\phi 2-\phi 20$ mm
- Supply ER32 collete size: 4, 6, 8, 10, 12, 16, 20, 7Pcs in total
- For workpiece diameter smaller than 4mm, use shank 20mm/ER16 collet chuck
- It clamps workpiece quickly and steadily when processing without checking the center



Order No.287-6808

Big Type Punch Former

One-Way

- This Punch Former is applicable on surface grinder or universal grinder to clamp puncher within $\phi 70$ mm for grinding various shapes.

Main Parameters:

Center height: 150mm
Clamping diameter in V-slot: 70mm
Travel of V-block: 25mm
Quantity of teeth: 24



Order No.287-6812

Two-Way

- This Punch Former is applicable on surface grinder or universal grinder to clamp puncher within $\phi 70$ mm for grinding various shapes.
- It can shape quickly and precisely, with the moving function and fixing block for oval grinding.
- The fine truning funtion can adjust center accurately. Using the fixing block and folding down the screw when mouse much, can grind oval workpiece conveniently.

Main Parameters:

Center height: 150mm
Clamping diameter in V-slot: 70mm
Travel of V-block: 35mm
Transveral travel of slide: +/-35mm
Quantity of teeth: 24



Order No.287-6813