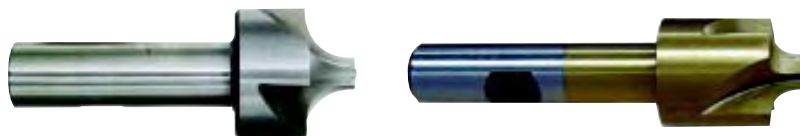


4 Flute Corner Rounding End Mills

- Used to mill rounded corners.
- From relieved for longer tool life.
- May be resharpened repeatedly without changing form.
- Ideal for your Bridgeport type machines.



Radius Size	Shank Dia.	Cutter Dia.	Overall Length	M2 OrderNo.	M2AL Order No.	TiN-Coated Order No.
1/32"	3/8"	3/8"	2-1/2"	182-6023	181-6023	183-6023
3/64	3/8	7/16	2-1/2	182-6031	181-6031	183-6031
1/16	3/8	7/16	2-1/2	182-6049	181-6049	183-6049
5/64	3/8	1/2	2-1/2	182-6056	181-6056	183-6056
3/32	3/8	1/2	2-1/2	182-6064	181-6064	183-6064
3/32	1/2	1/2	2-1/2	182-6809	181-6809	182-6809
7/64	3/8	5/8	2-1/2	182-6072	181-6072	183-6072
1/8	1/2	5/8	3	182-6080	181-6080	183-6080
1/8	3/8	5/8	3	182-6668	181-6668	183-6668
1/8	3/4	5/8	3	182-6817	181-6817	183-6817
9/64	1/2	3/4	3	182-6098	181-6098	183-6098
5/32	1/2	3/4	3	182-6106	181-6106	183-6106
11/64	1/2	3/4	3	182-6114	181-6114	183-6114
3/16	1/2	7/8	2-15/16	182-6121	181-6121	183-6121
3/16	1/2	7/8	3	182-6122	181-6122	183-6122
3/16	3/4	7/8	3-1/8	182-6130	181-6130	183-6130
13/64	1/2	7/8	3-1/8	182-6676	181-6676	183-6676
13/64	3/4	7/8	3-1/8	182-6684	181-6684	183-6684
7/32	3/4	7/8	3-1/4	182-6692	181-6692	183-6692
7/32	1/2	7/8	3-1/4	182-6148	181-6148	183-6148
15/64	1/2	7/8	3-1/8	182-6155	181-6155	183-6155
1/4	1/2	1	3	182-6162	181-6162	183-6162
1/4	1/2	1	3-1/8	182-6163	181-6163	183-6163
1/4	3/4	1	3-1/4	182-6171	181-6171	183-6171
17/64	1/2	1	3-1/8	182-6700	181-6700	183-6700
17/64	3/4	1	3-1/8	182-6718	181-6718	183-6718
9/32	1/2	1-1/8	3-1/4	182-6189	181-6189	183-6189
9/32	5/8	1	3	182-6190	181-6190	183-6190
9/32	3/4	1-1/8	3-1/4	182-6197	181-6197	183-6197
19/64	1/2	1-1/8	3-1/4	182-6726	181-6726	183-6726
19/64	3/4	1-1/8	3-1/4	182-6734	181-6734	183-6734
5/16	1/2	1-1/8	3-1/4	182-6205	181-6205	183-6205
5/16	3/4	1-1/8	3-1/4	182-6742	181-6742	183-6742
5/16	5/8	1-1/8	3-1/2	182-6215	181-6215	183-6215
5/16	7/8	1-1/8	3-1/2	182-6213	181-6213	183-6213
21/64	1/2	1-1/8	3-1/4	182-6759	181-6759	183-6759
21/64	3/4	1-1/8	3-1/4	182-6767	181-6767	183-6767
11/32	1/2	1-1/8	3-1/2	182-6221	181-6221	183-6221
11/32	3/4	1-1/8	3-1/2	182-6775	181-6775	183-6775
3/8	1/2	1-1/4	3-1/2	182-6247	181-6247	183-6247
3/8"	3/4"	1-1/4"	3-1/2"	182-6783	181-6783	183-6783
3/8	7/8	1-1/4	3-3/4	182-6254	181-6254	183-6254
13/32	3/4	1-1/4	3-1/2	182-6262	181-6262	183-6262
7/16	3/4	1-3/8	3-3/4	182-6825	181-6825	183-6825
7/16	3/4	1-3/8	4	182-6280	181-6280	183-6280
7/16	1	1-3/8	4	182-6288	181-6288	183-6288
15/32	3/4	1-3/8	3-3/4	182-6304	181-6304	183-6304
1/2	1/2	1-1/2	3-7/8	182-6833	181-6833	183-6833
1/2	3/4	1-1/2	3-7/8	182-6791	181-6791	183-6791
1/2	1	1-1/2	4-1/8	182-6320	181-6320	183-6320
17/32	3/4	1-1/2	3-7/8	182-6338	181-6338	183-6338
17/32	1	1-1/2	4-1/8	182-6346	181-6346	183-6346

Radius Size	Shank Dia.	Cutter Dia.	Overall Length	M2 Order No.	M2AL Order No.	TiN-Coated Order No.
9/16"	3/4"	1-5/16"	4"	182-6353	181-6353	183-6353
9/16	1	1-5/16	4-1/4	182-6361	181-6361	183-6361
19/32	3/4	1-15/16	4	182-6379	181-6379	183-6379
19/32	1	1-15/16	4-1/4	182-6387	181-6387	183-6387
5/8	3/4	1-15/16	4	182-6403	181-6403	183-6403
5/8	1	1-15/16	4-1/4	182-6395	181-6395	183-6395
21/32	3/4	1-15/16	4	182-6411	181-6411	183-6411
21/32	1	1-15/16	4-1/4	182-6429	181-6429	183-6429
11/16	3/4	2-1/4	4-1/8	182-6437	181-6437	183-6437
11/16	1	2-1/4	4-5/16	182-6445	181-6445	183-6445
23/32	3/4	2-1/4	4-1/8	182-6452	181-6452	183-6452
23/32	1	2-1/4	4-5/16	182-6460	181-6460	183-6460
3/4	3/4	1-7/8	4	182-6486	181-6486	183-6486
3/4	3/4	2-1/4	4-1/8	182-6481	181-6481	183-6481
3/4	1	2-1/4	4-5/16	182-6478	181-6478	183-6478
25/32	3/4	2-1/4	4-1/8	182-6494	181-6494	183-6494
25/32	1	2-1/4	4-5/16	182-6502	181-6502	183-6502
13/16	3/4	2-1/4	4-1/8	182-6510	181-6510	183-6510
13/16	1	2-1/4	4-5/16	182-6528	181-6528	183-6528
27/32	3/4	2-1/2	4-1/2	182-6536	181-6536	183-6536
27/32	1	2-1/2	4-1/2	182-6544	181-6544	183-6544
7/8	3/4	2-1/2	4-1/2	182-6551	181-6551	183-6551
7/8	1	2-1/2	4-1/2	182-6569	181-6569	183-6569
15/16	3/4	2-5/8	4-1/2	182-6593	181-6593	183-6593
15/16	1	2-5/8	4-3/4	182-6601	181-6601	183-6601
1	3/4	2-5/8	4-1/2	182-6635	181-6635	183-6635
1	1	2-5/8	4-3/4	182-6643	181-6643	183-6643

Corner Rounding End Mill Sets



4Pcs/set, Wooden Stand

Pieces	Size	Materials	Order No.
4	1/2, 9/16, 5/8, 3/4 have 3/4" shank	M2	182-6908
4	1/2, 9/16, 5/8, 3/4 have 3/4" shank	M2AL	181-6908
4	1/2, 9/16, 5/8, 3/4 have 3/4" shank	Tin-Coated	183-6908

Corner Rounding End Mills

NKS

M42 8% Cobalt 4 Flute Corner Rounding End Mills

- M-42 8% cobalt end mills are designed to cut difficult to machine materials.



Radius Size	Shank Dia.	Cutter Dia.	Overall Length	Order No.
1/32"	3/8"	3/8"	2-1/2"	723-6405
3/64	3/8	7/16	2-1/2	723-6408
1/16	3/8	7/16	2-1/2	723-6411
5/64	3/8	1/2	2-1/2	723-6414
3/32	3/8	1/2	2-1/2	723-6417
3/32	1/2	1/2	2-1/2	723-6420
7/64	3/8	5/8	2-1/2	723-6423
1/8	3/8	5/8	3	723-6426
1/8	1/2	5/8	3	723-6429
1/8	3/4	5/8	3	723-6432
9/64	1/2	3/4	3	723-6435
5/32	1/2	3/4	3	723-6438
11/64	1/2	3/4	3	723-6441
3/16	1/2	7/8	3	723-6444
3/16	3/4	7/8	3-1/8	723-6447
13/64	1/2	7/8	3-1/8	723-6450
13/64	3/4	7/8	3-1/8	723-6453
7/32	1/2	7/8	3-1/4	723-6456
7/32	3/4	7/8	3-1/4	723-6459
15/64	1/2	7/8	3-1/8	723-6462
1/4	1/2	1	3-1/8	723-6465
1/4	3/4	1	3-1/4	723-6468
17/64	1/2	1	3-1/8	723-6471
17/64	3/4	1	3-1/8	723-6474
9/32	1/2	1-1/8	3-1/4	723-6477
9/32	3/4	1-1/8	3-1/4	723-6480
19/64	1/2	1-1/8	3-1/4	723-6483
19/64	3/4	1-1/8	3-1/4	723-6486
5/16	1/2	1-1/8	3-1/4	723-6489
5/16	3/4	1-1/8	3-1/4	723-6492
5/16	7/8	1-1/8	3-1/2	723-6495
21/64	1/2	1-1/8	3-1/4	723-6498
21/64	3/4	1-1/8	3-1/4	723-6501
11/32	1/2	1-1/8	3-1/2	723-6504
11/32	3/4	1-1/8	3-1/2	723-6507
3/8	1/2	1-1/4	3-1/2	723-6510

Radius Size	Shank Dia.	Cutter Dia.	Overall Length	Order No.
3/8"	3/4"	1-1/4"	3-1/2"	723-6513
3/8	7/8	1-1/4	3-1/4	723-6516
13/32	3/4	1-1/4	3-1/2	723-6519
7/16	3/4	1-3/8	4-3/4	723-6522
7/16	1	1-3/8	4	723-6525
15/32	3/4	1-3/8	3-3/4	723-6528
1/2	1/2	1-1/2	3-7/8	723-6531
1/2	3/4	1-1/2	3-7/8	723-6534
1/2	1	1-1/2	4-1/8	723-6537
17/32	3/4	1-1/2	3-7/8	723-6540
17/32	1	1-1/2	4-1/8	723-6543
9/16	3/4	1-15/16	4	723-6546
9/16	1	1-15/16	4-1/4	723-6549
19/32	3/4	1-15/16	4	723-6552
5/8	3/4	1-15/16	4	723-6555
5/8	1	1-15/16	4-1/4	723-6558
21/32	3/4	1-15/16	4	723-6561
21/32	1	1-15/16	4-1/4	723-6564
11/16	3/4	2-1/4	4-1/8	723-6567
11/16	1	2-1/4	4-5/16	723-6570
23/32	3/4	2-1/4	4-1/8	723-6573
23/32	1	2-1/4	4-5/16	723-6576
3/4	3/4	2-1/4	4-1/8	723-6579
3/4	1	2-1/4	4-5/16	723-6582
25/32	3/4	2-1/4	4-1/8	723-6585
25/32	1	2-1/4	4-5/16	723-6588
13/16	3/4	2-1/4	4-1/8	723-6591
13/16	1	2-1/4	4-5/16	723-6594
27/32	3/4	2-1/2	4-1/2	723-6597
7/8	3/4	2-1/2	4-1/2	723-6603
7/8	1	2-1/2	4-1/2	723-6606
15/16	3/4	2-5/8	4-1/2	723-6609
15/16	1	2-5/8	4-3/4	723-6612
1	3/4	2-5/8	4-1/2	723-6615
1	1	2-5/8	4-3/4	723-6618

M42 8% Cobalt Corner Rounding End Mill Sets

Pieces	Size	Shank Dia.	Order No.
4	1/2, 9/16, 5/8, 3/4"	3/4	723-6684
8	1/16, 3/32, 1/8	3/8	723-6687
	5/32, 3/16, 1/4, 5/16, 3/8	1/2	
8	3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	3/4	723-6688



Corner Rounding Milling Cutters

High Speed Steel, Right Hand

Radius of Circle	Hole Diameter	Hole Size	Right Hand Order No.	Left Hand Order No.	Radius of Circle	Hole Diameter	Hole Size	Right Hand Order No.	Left Hand Order No.
1/8"	2"	7/8"	317-5080	317-6088	7/16"	3-1/4"	1"	317-5288	317-6286
1/8	2-1/2	1	317-5098	317-6096	1/2	3-1/4	1	317-5320	317-6328
3/16	2-1/2	1	317-5122	317-6120	1/2	4-1/4	1-1/4	317-5338	317-6336
1/4	2-1/4	7/8	317-5163	317-6161	9/16	3-1/2	1	317-5361	317-6369
1/4	3	1	317-5171	317-6179	5/8	3-1/2	1	317-5403	317-6401
5/16	2-3/4	1	317-5205	317-6203	5/8	4-1/4	1-1/4	317-5411	317-6419
5/16	3	1	317-5209	317-6209	3/4	3-3/4	1	317-5486	317-6484
3/8	3	1	317-5247	317-6245	7/8	4-1/2	1-1/4	317-5569	317-6567
3/8	3-3/4	1-1/4	317-5254	317-6252	1	4-1/2	1-1/4	317-5643	317-6641

Use for radius milling

