

KDK Style Quick Change Tool Posts & Holders

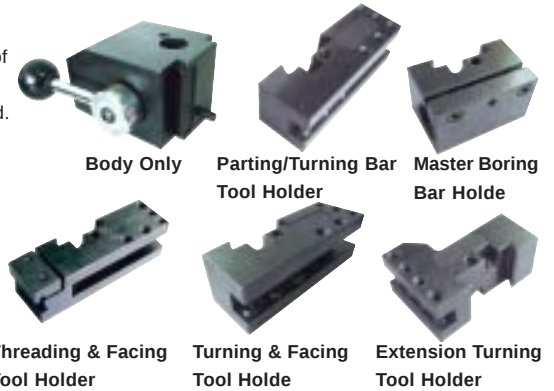
- The rigidity increases the life of your tools.
- Camlock-positive of tool setting.
- One turn of carriage or cross feed dial will permit changing of tools, allowing substantial saving of valuable time.
- Handle is broached for different position on cam-holders are made of steel, hardened and ground.
- Five holders will hold nine tools with 24 combinations allowing operator to handle most any job.
- Has adjustment screw allowing the use of tool bits upside down.

Quick Change Tool Holder Sets

Series	Recommended Lathe Swing(In.)	Center Ht.(In.)	Order No.
100	12 to 16	1.000 & Up	951-3300
150	15 to 18	1.250 & Up	951-3200

Set Include:

- Body
- Parting/Turning Bar Tool Holder
- Threading & Facing Tool Holder
- Turning & Facing Tool Holder
- Extension Turning Tool Holder
- Master Boring Bar Holder



Quick Change Tool Posts & Holders

Part name	1.000" & Up 12 to 16" Swing			1.250" & Up 15 to 18" Swing		
	Mfr's#	Bit Cap. (In.)	Order No.	Mfr's#	Bit Cap. (In.)	Order No.
Body Only	100		950-3300	150		950-3200
Turning & Facing Tool Holder	101	1/2	950-3301	151	5/8	950-3201
Threading & Facing Tool Holder	102	1/2	950-3302	152	5/8	950-3202
Extension Turning Tool Holder	103	1/2	950-3303	153	5/8	950-3203
Parting/Turning Bar Tool Holder	104	1/8W x 11/16H	950-3304	154	1/8W x 7/8H	950-3204
Master Boring Bar Holder	105	1"hole	950-3305	155	1-1/4	950-3205

40-Position Quick Change Tool Posts & Holders

The best designed Quick Change Tool Post & Holder system in the industry for its accuracy, rigidity and productivity now at affordable price!

- Wear-free, tear-free, and maintenance-free.
- Adjust tool to 40 different positions indicated by a marked position dial (index every 9°)
- Fully interchangeable with other brand 40-position quick change tool post & holder.
- Heat-treated and precision-ground for very accurate repeatability.
- Change tools in seconds.
- Adjust height of cutting edge easily and accurately.
- Reground tools without removal from holder-setting unchanged.

40-Position Quick Change Tool Post Sets

Tool Post Series	Lathe Swing	Sets Order No.
A0	Up to 10" (120-220mm)	950-2705
A1	6-13" (150-300mm)	950-2710
E5	10-18" (200-400mm)	950-2715
B2	13-20" (300-500mm)	950-2722
C3	18-30" (400-700mm)	950-2725
D1	30" up (600-1000mm)	950-2730

Each set includes:

- 1 Tool Post
- 3 "D" Holders
- 1 "B" Holder



40-Position Quick Change Tool Posts

Size of Lathe Tool Post Swing	Max. Driving Power (HP)	R Max.	S Max.	P	T	H	XMin.	X Max.	Post Only Order No.
A0 Up to 10" (120-220mm)	1.5"	2.99"	1.36"	1.26"	0.51"	0.51"	0.79"	1.18"	950-2100
A1 6-13" (150-300mm)	3	4.13	2.07	1.83	0.79	0.83	1.18	1.61	950-2200
E5 10-18" (200-400mm)	6	5.14	2.57	2.30	0.79	0.94	1.37	2.04	950-2300
B2 13-20" (300-500mm)	9	6.00	2.95	2.68	1.26	1.00	1.46	2.25	950-2400
C3 18-30" (400-700mm)	18	7.90	3.62	3.90	1.57	1.26	1.86	3.43	950-2500
D1 30" up (600-1000mm)	27	9.49	4.80	4.53	1.57	1.61	2.44	4.56	950-2600

"A" Cut-Off Tool Holder

Series	Blade Width	Holder Length	Order No.
A1	13/32"	3-5/32"	950-2401
E5	5/8"	4"	950-2402
B2	5/8"	4-3/4"	950-2403
D1	3/4"	6"	950-2404

Blade Width Holder Length			Order No.
Series	(mm)	(mm)	
A0	10	50	540-0040
A1	10	75	540-0140
E5	10	100	540-0240
B2	16	120	540-0340
C2	18.5	150	540-0440

