Drill Sets





Jobber Length Drill Sets

Inch 13 PCS

Specification	Rolled Black Oxide Order No.	Rolled Polished Order No.	Ground Black Order No.	Ground Bright Order No.	Ground TiN-Coated Order No.
13pcs 1/16-1/4" by 64ths / metal box	201-0004	215-0004	208-0004	206-0004	207-0004
13pcs 1/16-1/4" by 64ths / plastic box	201-0003	215-0003	208-0003	206-0003	207-0003



Inch 15 PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
15pcs 1/16-1/2"by 32nds / metal box	201-0015	215-0015	208-0015	206-0015	207-0015



Inch 20 PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
20pcs #61-80 HSS / metal box	201-0019	215-0019	208-0019	206-0015	207-0019



Inch 21 PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
21pcs 1/16" to 3/8" by 64ths / metal box	201-0006	215-0006	208-0021	206-0006	207-0006



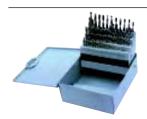
Inch 26 PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
26pcs A-Z / metal box	201-0026	215-0026	208-0026	206-0026	207-0026



Inch 29 PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
29pcs 1/16-1/2" by 64ths / metal box	201-0008	215-0008	208-0008	206-0008	207-0008



Inch 60 PCS

Charification	Rolled Black Oxide	Rolled Polished	Ground Black	Ground Bright	Ground TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
60pcs #1-60 HSS / metal box	201-0018	215-0018	208-0018	206-0018	207-0018

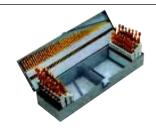


Jobber Length Drill Sets



Inch & Metric 114 PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
	Order No.	Order No.	Order No.	Order No.	Order No.
114pcs 1/16-1/2" by 64ths, #1-60,1-13mm by .5mm / metal box	201-0009	215-0009	208-0009	206-0009	207-0009



Inch 115 PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
115pcs 1/16-1/2" by 64ths A-Z,	201-0010	215-0010	208-0010	206-0010	207-0010
#1-60 / metal box		2.0 00.0			



Metric 13 PCS

	Rolled Black Oxide	Rolled Polished	Ground Black	Ground Bright	Ground TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
13pcs 1.5-6.5mm by .5mm / metal box	201-0002	215-0002	208-0002	206-0002	207-0002
13pcs 1.5-6.5mm by .5mm / plastic box	201-0001	215-0001	208-0001	206-0001	207-0001



Metric 19PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
19pcs 1 to 10mm by .5mm / metal box	201-0005	215-0005	208-0005	206-0005	207-0005



Metric 25PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
25pcs 1-13mm by .5mm / metal box	201-0007	215-0007	208-0007	206-0007	207-0007



Metric 41PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
41pcs 6mm-10mm by .1mm / metal box	201-0016	215-0016	208-0041	206-0016	207-0016



Metric 51 PCS

	Rolled	Rolled	Ground	Ground	Ground
	Black Oxide	Polished	Black	Bright	TiN-Coated
Specification	Order No.	Order No.	Order No.	Order No.	Order No.
51pcs 1-6.0mm by .1mm / metal box	201-0017	215-0017	208-0017	206-0017	207-0017



M35 Cobalt Jobber Length Drill Sets

135° Split Point, Fully Ground



135° Cobalt Drill Sets with Metal Box

Pieces of Drills	Specification	Order No.
13	1/16-1/4" by 1/64" 135° split point	209-5004
21	1/16-3/8"x1/64" 135° split point	209-5006
26	A-Z 135° split point	209-5026
29	1/16-1/2" by 1/64" 135° split point	209-5008
60	1#-60# 135° split point	209-5018
115	1/16-1/2", A-Z, 1#-60# 135° split point	209-5010



118° Cobalt Drill Sets with Metal Box

Pieces of Drills	Specification	Order No.
13	1/16-1/4" by 1/64" 118°	209-0004
15	1/16-1/2" by 1/64" 118°	209-0015
21	1/16-3/8"x1/64" 118°	209-0006
26	A-Z 118°	209-0026
29	1/16-1/2" by 1/64" 118°	209-0008
60	1#-60# 118°	209-0018
115	1/16-1/2", A-Z, 1#-60# 118°	209-0010

Screw Machine Drill Sets



135° Split Point, High Speed Steel, Fully Ground, Right Hand, Black Finished

Metal Box

Pieces of Drills	Specification	Order No.
20	#61-80	208-1020
26	A-Z	208-1026
29	1/16-1/2" by 1/64"	208-1029
60	#1-60	208-1060
115	A-Z, 1/16-1/2" by1/64", #1-60	208-1010

Left Hand Jobber Length Drill Sets

118° Point, High Speed Steel, Fully Ground, Black Finished



Metal Box

Pieces of Drills	Specification	Order No.
26	A-Z	208-2026
29	1/16-1/2" by 1/64"	208-2008
60	#1-60	208-2060
115	A-Z, 1/16-1/2" by1/64", #1-60	208-2011

Long Boy Drill Sets

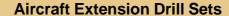


118° Point, High Speed Steel

Metal Stand

Pieces of Drills Specification		Order No.
25	1/8-1/2" by 1/64",8" Length	201-8005
25	1/8-1/2" by 1/64,10" Length	201-8010
25	1/8-1/2" by 1/64,12" Length	201-8015









Pieces of Drills	Specification	Order No.
13	1/16" to 1/4" by 64ths, 6" length	434-0301
29	1/16 to 1/2" by 64ths, 12"length	434-0302
60	No.1 to 60, 6" length	434-0303
60	No.1 to 60, 12"length	434-0304
13	1/8" - 1/2" by 32nds, 8" Length	434-0305
13	1/8" - 1/2" by 32nds, 10" Length	434-0306
13	1/8" - 1/2" by 32nds, 12" Length	434-0307
11	3/16" - 1/2" by 32nds, 18" Length	434-0308

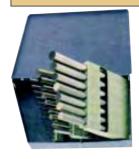
Taper Length Drill Sets



High Speed Steel, For Deep Hole Drilling, Complete with Metal Box

Pieces of Drills	Specification	Order No.
16	33/64" to 3/4" by 64ths	310-6916
16	49/64" to 1" by 64ths	310-6917
26	A through Z	310-6926
29	1/16" to 1/2" by 64ths	310-6929
60	No.1 to No. 60	310-6960

Drill Blank Sets



High Speed Steel, Ground

Pieces of Drills	Specification	Order No.
20	20pcs/set wire size blanks #61-80	305-8320
26	26pcs/set letter size blanks A to Z	305-8326
29	29pcs/set blanks 1/16" to 1/2" by 64ths	305-8329
60	60pcs/set wire size blanks 1 to 60	305-8360
115	115pcs/set (1/16-1/2" by 1/64ths,A-Z,# 1-#60) with metal index	305-8315

Silver & Deming Drill Sets





Pieces of			Wooden Stand	Plastic Case
Drills	Shank	Specification	Order No.	Order No.
5	1/2"	17/32", 9/16", 5/8", 3/4", 1"	301-0204	
5	1/2	9/16",5/8",3/4",7/8", 1"	301-0215	301-0205
6	1/2	1-1/8" to 1-1/2" by 16ths ,exclude 7/16"	301-0206	
8	1/2	9/16-1" by 16ths	301-0218	301-0208
8	1/2	1-1/16 to 1-1/2" by 16ths	301-0288	301-0298
10	1/2	9/16 to 1"by 16ths ,1-1/8",1-1/4"	301-0210	
12	1/2	9/16 to 1-1/4" by 16ths	301-0212	
13	1/2	17/32 to 1" by 16ths & 32nds	301-0213	
16	1/2	17/32 to 1" by 32nds	301-0216	
17	1/2	17/32 to 1-1/32" by 32nds	301-0217	
32	1/2	33/64 to 1" by 64ths	301-0232	
40	1/2	33/64" to 1" by 64ths & 1-1/16" to 1-1/2" by16ths	301-0240	
5	3/4	1,1-1/8,1-1/4,1-3/8,1-1/2"	301-0225	301-0235
16	1/4	17/64 to 1/2" by 64ths	301-0096	
8	3/8	25/64 to 1/2" by 64ths	301-0398	