

Taper Shank Bridge Reamers

High Speed Steel

- Featured two flute type: straight flute and spiral flute.
- Spiral flute reamers with left hand spiral flute and right hand cut.



Size	Flute Length	Overall Length	Shank Taper	Straight Flute Order No.	Spiral Flute Order No.	Size	Flute Length	Overall Length	Shank Taper	Straight Flute Order No.	Spiral Flute Order No.
17/64"	2-3/4"	5-1/2"	MT1	331-9002	331-9102	15/16"	7-3/8"	12"	MT3	331-9046	331-9146
19/64	2	5-1/4	MT1	331-9004	331-9104	1	7-3/8	12	MT3	331-9048	331-9148
5/16	4-3/8	8-1/4	MT1	331-9006	331-9106	1-1/32	7-1/2	12-1/4	MT3	331-9050	331-9150
11/32	4	7-1/4	MT1	331-9008	331-9108	1-1/16	7-3/8	12	MT3	331-9052	331-9152
3/8	4-3/8	8-1/4	MT2	331-9010	331-9110	1-3/32	6-13/16	11-1/2	MT3	331-9054	331-9154
13/32	4-3/8	8-1/4	MT2	331-9012	331-9112	1-1/8	7-3/8	12	MT3	331-9056	331-9156
27/64	4-3/8	8-1/4	MT2	331-9014	331-9114	1-5/32	7-1/2	11-1/2	MT3	331-9058	331-9158
7/16	4-3/8	8-1/4	MT2	331-9016	331-9116	1-3/16	7-3/8	12	MT3	331-9060	331-9160
15/32	5-1/8	9	MT2	331-9018	331-9118	1-1/4	7-3/8	13	MT4	331-9062	331-9162
1/2	5-1/8	9	MT2	331-9020	331-9120	1-5/16	7-3/8	13	MT4	331-9064	331-9164
17/32	5-1/8	9	MT2	331-9022	331-9122	1-3/8	7-3/8	13	MT4	331-9066	331-9166
9/16	5-1/8	9	MT2	331-9024	331-9124	1-7/16	7-3/8	13	MT4	331-9068	331-9168
19/32	6-1/8	10-7/8	MT2	331-9026	331-9126	1-15/32	6-7/8	13	MT4	331-9070	331-9170
5/8	6-1/8	10	MT2	331-9028	331-9128	1-1/2	7-3/8	13	MT4	331-9072	331-9172
21/32	7	12	MT2	331-9030	331-9130	1-9/16	7-3/8	13	MT4	331-9074	331-9174
11/16	7-1/8	11-3/4	MT2	331-9032	331-9132	1-5/8	7-3/8	13	MT4	331-9076	331-9176
11/16	7-1/8	11-3/4	MT3	331-9034	331-9134	1-11/16	7-3/8	13	MT4	331-9078	331-9178
23/32	7-1/8	11-3/4	MT3	331-9036	331-9136	1-3/4	7-3/8	13	MT4	331-9080	331-9180
3/4	7-3/8	12	MT3	331-9038	331-9138	1-13/16	7-3/8	13	MT4	331-9082	331-9182
25/32	7-3/8	12	MT3	331-9040	331-9140	1-7/8	7-3/8	13	MT4	331-9084	331-9184
13/16	7-3/8	12	MT3	331-9042	331-9142	1-15/16	7-3/8	13	MT4	331-9086	331-9186
7/8	7-3/8	12	MT3	331-9044	331-9144	2	7-3/8	13	MT4	331-9088	331-9188

Metric Taper Shank Bridge Reamers

High Speed Steel, Spiral Flute



Size (mm)	Flute Length (mm)	Overall Length (mm)	Shank Taper	Order No.	Size (mm)	Flute Length (mm)	Overall Length (mm)	Shank Taper	Order No.
6.4	75	151	MT1	331-9631	23	165	281	MT3	331-9688
7.4	80	156	MT1	331-9634	24	180	296	MT3	331-9691
8	85	161	MT1	331-9637	25	180	296	MT3	331-9694
8.4	85	161	MT1	331-9640	26	180	296	MT3	331-9697
9	90	166	MT1	331-9643	27	195	311	MT3	331-9700
9.5	90	166	MT1	331-9646	28	195	311	MT3	331-9703
10	95	171	MT1	331-9649	29	195	311	MT3	331-9706
11	100	176	MT1	331-9652	30	195	311	MT3	331-9709
12	105	199	MT2	331-9655	31	210	326	MT3	331-9712
13	105	199	MT2	331-9658	32	210	354	MT4	331-9715
14	115	209	MT2	331-9661	33	210	354	MT4	331-9718
15	125	219	MT2	331-9664	34	220	364	MT4	331-9721
16	135	229	MT2	331-9667	35	220	364	MT4	331-9724
17	135	251	MT3	331-9670	36	220	364	MT4	331-9727
18	145	261	MT3	331-9673	37	220	364	MT4	331-9730
19	145	261	MT3	331-9676	38	230	374	MT4	331-9733
20	155	271	MT3	331-9679	39	230	374	MT4	331-9736
21	155	271	MT3	331-9682	40	230	374	MT4	331-9739
22	165	281	MT3	331-9685					