

KDK Style Quick Change Tool Posts & Holders

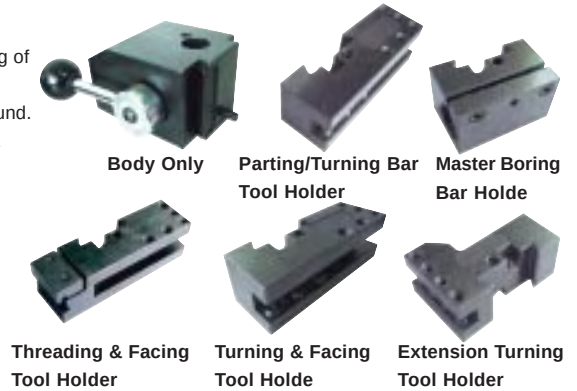
- The rigidity increases the life of your tools.
- Camlock-positive of tool setting.
- One turn of carriage or cross feed dial will permit changing of tools, allowing substantial saving of valuable time.
- Handle is broached for different position on cam-holders are made of steel, hardened and ground.
- Five holders will hold nine tools with 24 combinations allowing operator to handle most any job.
- Has adjustment screw allowing the use of tool bits upside down.

Quick Change Tool Holder Sets

Series	Recommended Lathe Swing(In.)	Center Ht.(In.)	Order No.
100	12 to 16	1.000 & Up	951-3300
150	15 to 18	1.250 & Up	951-3200

Set Include:

- Body
- Parting/Turning Bar Tool Holder
- Threading & Facing Tool Holder
- Turning & Facing Tool Holder
- Extension Turning Tool Holder
- Master Boring Bar Holder



Quick Change Tool Posts & Holders

Part name	1.000" & Up 12 to 16" Swing			1.250" & Up 15 to 18" Swing		
	Mfr's#	Bit Cap. (In.)	Order No.	Mfr's#	Bit Cap. (In.)	Order No.
Body Only	100		950-3300	150		950-3200
Turning & Facing Tool Holder	101	1/2	950-3301	151	5/8	950-3201
Threading & Facing Tool Holder	102	1/2	950-3302	152	5/8	950-3202
Extension Turning Tool Holder	103	1/2	950-3303	153	5/8	950-3203
Parting/Turning Bar Tool Holder	104	1/8W x 11/16H	950-3304	154	1/8W x 7/8H	950-3204
Master Boring Bar Holder	105	1"hole	950-3305	155	1-1/4	950-3205

40-Position Quick Change Tool Posts & Holders

The best designed Quick Change Tool Post & Holder system in the industry for its accuracy, rigidity and productivity now at affordable price!

- Wear-free, tear-free, and maintenance-free.
- Adjust tool to 40 different positions indicated by a marked position dial (index every 9°)
- Fully interchangeable with other brand 40-position quick change tool post & holder.
- Heat-treated and precision-ground for very accurate repeatability.
- Change tools in seconds.
- Adjust height of cutting edge easily and accurately.
- Reground tools without removal from holder-setting unchanged.

40-Position Quick Change Tool Post Sets

Tool Post Series	Lathe Swing	Sets Order No.
A0	Up to 10" (120-220mm)	950-2705
A1	6-13" (150-300mm)	950-2710
E5	10-18" (200-400mm)	950-2715
B2	13-20" (300-500mm)	950-2722
C3	18-30" (400-700mm)	950-2725
D1	30" up (600-1000mm)	950-2730

Each set includes:

- 1 Tool Post
- 3 "D" Holders
- 1 "B" Holder



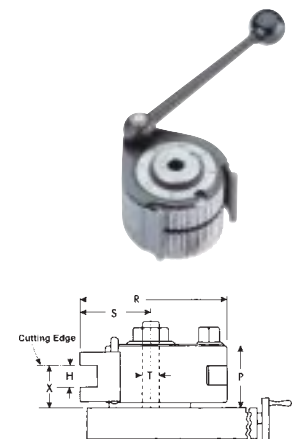
40-Position Quick Change Tool Posts

Size of Tool Post	Lathe Swing	Max. Driving Power (HP)	R Max.	S Max.	P	T	H	XMin.	X Max.	Post Only Order No.
A0	Up to 10" (120-220mm)	1.5"	2.99"	1.36"	1.26"	0.51"	0.51"	0.79"	1.18"	950-2100
A1	6-13" (150-300mm)	3	4.13	2.07	1.83	0.79	0.83	1.18	1.61	950-2200
E5	10-18" (200-400mm)	6	5.14	2.57	2.30	0.79	0.94	1.37	2.04	950-2300
B2	13-20" (300-500mm)	9	6.00	2.95	2.68	1.26	1.00	1.46	2.25	950-2400
C3	18-30" (400-700mm)	18	7.90	3.62	3.90	1.57	1.26	1.86	3.43	950-2500
D1	30" up (600-1000mm)	27	9.49	4.80	4.53	1.57	1.61	2.44	4.56	950-2600

"A" Cut-Off Tool Holder

Series	Blade Width	Holder Length	Order No.
A1	13/32"	3-5/32"	950-2401
E5	5/8"	4"	950-2402
B2	5/8"	4-3/4"	950-2403
D1	3/4"	6"	950-2404

Blade Width Holder Length			Order No.
Series	(mm)	(mm)	
A0	10	50	540-0040
A1	10	75	540-0140
E5	10	100	540-0240
B2	16	120	540-0340
C2	18.5	150	540-0440



40-Position Quick Change Tool Posts & Holders

"B" Boring, Turning & Facing Holders

Facing Holder			
Series	Height (mm)	Length (mm)	Order No.
A0	12	50	540-0020
A1	18	80	540-0120
A1	16	80	540-0121
A1	20	90	540-0122
E5	30	100	540-0220
B2	32	130	540-0320
C3	32	160	540-0421
C3	40	160	540-0422
D1	50	180	540-0520
D1	63	180	540-0521



Facing Holder			
Series	Height	Length	Order No.
A0	15/32"	2"	950-2201
A1	3/4"	3-5/32"	950-2202
E5	1-3/16"	4"	950-2203
B2	1-1/4"	5-1/8"	950-2204
C3	1-1/4"	6-5/16"	950-2205
C3	1-5/8"	6-5/16"	950-2206
D1	2"	7-3/32"	950-2207

"L" Bushings for Drill & Boring Bar Holders



Bushings Hole			
Series	Diameters	Taper	Order No.
A1	1-3/16"	MT1	950-2501
A1	1-3/16"	MT2	950-2502
E5	1-3/16"	MT2	950-2503
E5	1-5/8"	MT3	950-2504
B2	1-5/8"	MT3	950-2505
B2	1-5/8"	MT4	950-2506
C3	1-5/8"	MT3	950-2507
C3	1-5/8"	MT4	950-2508
C3	2"	MT4	950-2509
D1	2-1/2"	MT5	950-2510

Bushing			
Series	Dia.	Hole	Order No.
A1	30	MT1	540-0151
A1	30	MT2	540-0152
E5	30	MT2	540-0251
E5	40	MT3	540-0252
B2	40	MT3	540-0351
B2	40	MT4	540-0352
C3	40	MT3	540-0451
C3	40	MT4	540-0452
C3	50	MT4	540-0453
D1	63	MT5	540-0550

"D" Turning and Facing Holders



Facing Holder			
Series	Height	Length	Order No.
A0	15/32"	2"	950-2101
A1	3/4"	3-5/32"	950-2102
E5	3/4"	4"	950-2103
E5	1"	4"	950-2104
B2	1"	4-3/4"	950-2105
B2	1"	5-1/2"	950-2106
B2	1-1/4"	4-3/4"	950-2107
B2	1-1/4"	5-1/2"	950-2108
C3	1-1/4"	6"	950-2109
C3	1-1/4"	6-11/16"	950-2110
C3	1-5/8"	6"	950-2111
C3	1-5/8"	6-11/16"	950-2112
C3	1-3/4"	6-11/16"	950-2113
D1	1-5/8"	7-3/32"	950-2114
D1	2"	7-3/32"	950-2115
D1	2-1/2"	7-3/32"	950-2116

Facing Holder			
Series	Height (mm)	Length (mm)	Order No.
A0	12	50	540-0010
A1	20	80	540-0110
A1	16	75	540-0111
A1	16	80	540-0112
A1	16	90	540-0113
A1	20	75	540-0114
A1	20	90	540-0115
E5	20	100	540-0211
E5	25	100	540-0212
B2	25	120	540-0311
B2	25	140	540-0312
B2	32	120	540-0313
B2	32	140	540-0314
C3	32	150	540-0411
C3	32	170	540-0412
C3	40	150	540-0413
C3	40	170	540-0414
C3	45	170	540-0415
D1	40	180	540-0511
D1	50	180	540-0512
D1	63	180	540-0513

"S" Drill & Boring Bar Holders



Facing Holder			
Series	Height	Length	Order No.
A0	19/32"	2"	950-2301
A1	1-3/16"	3-5/32"	950-2302
E5	1-3/16"	4"	950-2303
E5	1-5/8"	4"	950-2304
B2	1-5/8"	4-3/4"	950-2305
C3	1-5/8"	6"	950-2306
C3	2"	6"	950-2307
D1	2-1/2"	7-3/32"	950-2308

Facing Holder			
Series	Height (mm)	Length (mm)	Order No.
A0	15	50	540-0030
A1	30	80	540-0130
A1	20	90	540-0131
E5	30	100	540-0231
E5	40	100	540-0232
B2	40	120	540-0330
C3	40	150	540-0431
C3	50	150	540-0432
D1	63	180	540-0530

Quick Change Tool Posts & Sets

It is composed of the cutter-cartridge body and the tool-holder for various cutting tools for processing works like cylindrical facing, end facing, cutting, knurling, drilling, enlarging boring and reaming, etc. The height of tools can be regulated and positioned relative to the centerline of machine spindle. It features external tool-mounting, tool-matching, quick tool-changing, great precision in positing and great hardness etc.

Quick Change Tool Post Sets

Each set Includes:

- 1 Tool Post
- 3 Tool-holders of flat section
- 1 Tool-holder with V-seat for round tools
- 2 Standard spanners



Lathe Swing		Sets Order No.
Size		
MK	Up to 7"	951-5100
M	7-10"	951-5200
A	10-14"	951-5300
B	14-18"	951-5400
C	18-24"	951-5500
D	Over	951-5600
E	Over	951-5700
F	Over	951-5800