# Centering Indicators/Z-Axis setters



## **Centering Indicators**

- · All points and feelers included free precision measuring indicator.
- Designed for centering a work piece or fixture.
- · Operates at any angle.
- · Uses vertically or horizontally.
- · Used for internal or external diameter.
- · While spindle rotates, the centering indicator always faces the operator.
- · Fitted plastic case.

#### Sets

Description	Order No.
Inch Size Set	607-4904
Metric Size Set	607-4905

#### **Metric Set Specification**

Range	0-3mm
Length of Straight Feeler	45,100,154mm
Length of Curved Feeler	45,100,154mm
Length of Centre Point Feeler	52.5mm

### **Inch Set Specification**

Length	6-7/8"	
Shank	3/8" dia. X 7/8" long	
Weight	9-1/2" oz net 1 lbs. 14 oz	
Feeler ball	1/8" diameter	
Measuring range	.250" axis offset	
Capacity	Internal: 5/32 to 4-1/4" diameter	
	External: 0 to 4-1/4" diameter	
Speed	It is recommended that operation speed	
	not exceed 800 RPM approximately	
Locating accuracy	To within 0.0002" or true center	
Graduation	0.0005"	

## **Z-Axis Setters**

#### Zero setting for CNC Machine

- Establishing of "0" reference point with built in indicator.
- Positioning accuracy and repeatability 0.0004"/0.01mm.
- 1.45"/37mm Square, 2"/50mm Height.





Height	Grad.		Order No.
2"	0.0005"	without Magnetic Base	805-4002
2	0.0005"	with Magnetic Base	805-4004
50mm	0.01mm	without Magnetic Base	805-4001
50mm	0.01mm	with Magnetic Base	805-4003

## **Electronic Z- Axial Preset Gages**

- With magnetic base(Dia.13.5mm). Probe face(Dia.56mm)
- The red lamp will light up when touched.
- Combined vertical and horizontal in a unit.
- · Weight:0.5kgs



Height	Accuracy	Order No.
2"	0.0002"	805-4015
50mm	0.005mm	805-4010

## **3D Alignment Indicators**

Efficiently finds edge, center or depth with jig bore, miling machines, lathes, CNC and EDM

- · Convenient, rapid, accurate measurement on three axis-X,Y and Z.
- · Physical characters of ruby sensing tip features: resistance against wear and neglecatable thermal expansion.
- · Clamping shank diameter: 3/4"/20mm.
- Accuracy: .0004"/0.01mm.
- The stylus mechanism has

Radial	Radial	Axial	Axial	Sensing	
Range	Grad.	Range	Grad.	Tip Types	Order No.
0.4"	0.0005"	0.25"	0.00016"	Ruby	605-3000
0.4"	0.0005"	0.25"	0.00016"	Steel	605-3001
10mm	0.01mm	6mm	0.0032	Ruby	605-3005
10mm	0.01mm	6mm	0.0032	Steel	605-3006

# a full 360°.

## **Zero Setter**

- Precision mechanical zero-setting instruments for CNC machine centers
- Direct establishing of "0" points eliminates the need of several spindle approaches
- · Positive alignment of zero position with easy reading precision indicator
- 0.0005" Graduation
- Spring loaded setting face to safeguard against damage from overrun
- Positioning accuracy and repeatability 0.0004"
- 1.45" Diameter x 1" high
- · Includes fitted case



Order No. 805-4017

## **Z-Axis Setters**

- · Low spring force to avoid breaking of small size end mills and drills.
- Easy to be calibrated by a parallel or gage block.
- · Made of stainless steel.



#### **Build in Dial Style**

Setting	ing			
Height	Range	Grad.	Accuracy	Order No.
2"	0-0.1"	0.001"	0.0004"	805-4006
50mm	0-2mm	0.01mm	0.008mm	805-4005



#### **Plug in Dial Style**

Setting	Measuring			
Height	Range	Grad.	Accuracy	Order No.
2"	0-0.1"	0.001"	0.0004"	805-4008
50mm	0-2mm	0.01mm	0.008mm	805-4007