

Keyway Broach Sets

No.00 Precision Set

Keyway Pieces	Broach SIZES	Collared Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
9	1/16, 3/32, 1/8	A	1/4, 5/16, 3/8, 7/16, 1/2"	1	15	395-0109

No.10 Standard Set

Keyway Pieces	Broach SIZES	Collared Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
18	1/8, 3/16, 1/4, 3/8	B C	1/2, 5/8, 3/4, 7/8" 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2"	5	18	395-0718

No.10A Standard Set

Keyway Pieces	Broach SIZES	Collared Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
18	1/8, 3/16, 1/4, 3/8	B C	9/16, 11/16, 13/16" 15/16, 1-1/16, 1-3/16, 1-5/16, 1-7/16, 1-9/16"	5	18	395-0719

No.10-10A Standard Set

Keyway Pieces	Broach SIZES	Collared Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
27	1/8, 3/16, 1/4, 3/8	B C	1/2, 9/16, 5/8, 11/16" 3/4, 13/16, 7/8" 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4" 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16"	5	36	395-0727

No.20 Combination Set

Keyway Pieces	Broach SIZES	Collared Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
30	1/8, 3/16, 1/4, 5/16, 3/8	B B C C	1/2, 9/16, 5/8, 11/16" 3/4, 13/16, 7/8" 15/16, 1, 1-1/16, 1-1/8" 1-3/16, 1-1/4, 1-5/16, 1-3/8" 1-7/16, 1-1/2, 1-9/16"	7	47	395-0730

No.30 Standard Set

Keyway Pieces	Broach SIZES	Collared Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
15	1/8, 3/16, 1/4"	B C	1/2, 5/8, 3/4" 7/8, 1, 1-1/8, 1-1/4, 1-3/8, 1-1/2"	3	15	395-0717

No.40 Set

Keyway Pieces	Broach SIZES	Plain Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order
22	5/16, 3/8, 7/16, 1/2	D D	1-7/16, 1-9/16, 1-11/16, 1-13/16" 1-15/16, 2-3/16, 2-7/16, 2-15/16"	10	32	No. 395-0322

No.40A Set

Keyway Pieces	Broach SIZES	Plain Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
22	5/16, 3/8, 7/16, 1/2	D D	1-1/2, 1-5/8, 1-3/4, 1-7/8" 2, 2-1/8, 2-1/4, 2-1/2"	10	32	395-0323

No.40-1/2 Heavy Duty Set

Keyway Pieces	Broach SIZES	Plain Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
17	5/8, 3/4	E E	2-5/16, 2-7/16, 2-9/16" 2-11/16, 2-13/16, 2-15/16"	9	12	395-0217

No.40-1/2A Heavy Duty Set

Keyway Pieces	Broach SIZES	Plain Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
17	5/8, 3/4	E E	2-3/8, 2-1/2, 2-5/8" 2-3/4, 2-7/8, 3"	9	12	395-0218



No.50 Heavy Duty Set

Keyway Pieces	Broach SIZES	Plain Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
32	1/2, 5/8, 3/4	D E E	2, 2-1/16, 2-1/8, 2-3/16, 2-1/4" 2-5/16, 2-3/8, 2-7/16, 2-1/2, 2-9/16, 2-5/8" 2-11/16, 2-3/4, 2-13/16, 2-7/8, 2-15/16, 3"	12	29	395-0432

No.60 Metric Set

Keyway Pieces	Broach SIZES	Collared Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
6	2mm, 3mm	A	6, 8, 10mm	1	6	395-0806

No.70 Metric Set

Keyway Pieces	Broach SIZES	Collared Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
22	4, 5mm, 6mm, 8mm	B1 C1 C1	12, 14, 15, 16mm 18, 19, 20, 22mm 24, 25, 26, 28, 30mm	5	26	395-0822

No.80 Metric Set

Keyway Pieces	Broach SIZES	Plain Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
21	10mm, 12mm, 14mm	D1 D1 D1	32, 34, 35, 36mm 38, 40, 42, 44mm 45, 46, 48, 50mm	6	36	395-0821

No.90 Metric Set

Keyway Pieces	Broach SIZES	Plain Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
16	16mm, 18mm	E1 E1	52, 54, 55, 56mm 58, 60, 62, 65mm	6	16	395-0816

Metric Set

Keyway Pieces	Broach SIZES	Collared Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
18	4mm, 5mm, 6mm, 8mm	B1 C1	12, 14, 16mm 18, 20, 22, 24, 26, 28mm	5	18	395-0818

No.100 Heavy Duty Combination Set

Keyway Pieces	Broach SIZES	Collared/D-E Style	No. of Bushing Dia.	Shim	Keyway Comb.	Order No.
75	1/8", 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4	B B C C D D D E E	1/2, 9/16, 5/8, 11/16" 3/4, 13/16, 7/8" 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4" 1-5/16, 1-3/8, 1-7/16, 1-1/2, 1-9/16" 1-7/16, 1-1/2, 1-9/16, 1-5/8, 1-11/16" 1-3/4, 1-13/16, 1-7/8, 1-15/16, 2" 2-1/16, 2-1/8, 2-3/16, 2-1/4" 2-5/16, 2-3/8, 2-7/16, 2-1/2, 2-9/16, 2-5/8" 2-11/16, 2-3/4, 2-13/16, 2-7/8, 2-15/16, 3"	22	102	395-0575