

Carbide Tipped Jobber Drills

- For Cast Iron, or non-ferrous materials.



Fractional Sizes

Size	Flute Length	OAL	Order No.
1/8"	1-5/8"	2-3/4"	343-0008
9/64	1-3/4	2-7/8	343-0009
5/32	2	3-1/8	343-0010
11/64	2-1/8	3-1/4	343-0011
3/16	2-5/16	3-1/2	343-0012
13/64	2-7/16	3-5/8	343-0013
7/32	2-1/2	3-3/4	343-0014
15/64	2-5/8	3-7/8	343-0015
1/4	2-3/4	4	343-0016
17/64	2-7/8	4-1/8	343-0017
9/32	2-15/16	4-1/4	343-0018
19/64	3-1/16	4-3/8	343-0019
5/16	3-3/16	4-1/2	343-0020
21/64	3-5/16	4-5/8	343-0021
11/32	3-7/16	4-3/4	343-0022
23/64	3-1/2	4-7/8	343-0023
3/8	3-5/8	5	343-0024
25/64	3-3/4	5-1/8	343-0025
13/32	3-7/8	5-1/4	343-0026
27/64	3-15/16	5-3/8	343-0027
7/16	4-1/16	5-1/2	343-0028
29/64	4-3/16	5-5/8	343-0029
15/32	4-5/16	5-3/4	343-0030
31/64	4-3/8	5-7/8	343-0031
1/2	4-1/2	6	343-0032

Letter Sizes

Size	Flute Length	OAL	Order No.
A	2-5/8"	3-7/8"	343-0201
B	2-3/4	4	343-0202
C	2-3/4	4	343-0203
D	2-3/4	4	343-0204
E	2-3/4	4	343-0205
F	2-7/8	4-1/8	343-0206
G	2-7/8	4-1/8	343-0207
H	2-7/8	4-1/8	343-0208
I	2-7/8	4-1/8	343-0209
J	2-7/8	4-1/8	343-0210
K	2-15/16	4-1/4	343-0211
L	2-15/16	4-1/4	343-0212
M	3-1/16	4-3/8	343-0213
N	3-1/16	4-3/8	343-0214
O	3-3/16	4-1/2	343-0215
P	3-5/16	4-5/8	343-0216
Q	3-7/16	4-3/4	343-0217
R	3-7/16	4-3/4	343-0218
S	3-1/2	4-7/8	343-0219
T	3-1/2	4-7/8	343-0220
U	3-5/8	5	343-0221
V	3-5/8	5	343-0222
W	3-3/4	5-1/8	343-0223
X	3-3/4	5-1/8	343-0224
Y	3-7/8	5-1/4	343-0225
Z	3-7/8	5-1/4	343-0226

Number Sizes

Size	Flute Length	OAL	Order No.
#1	2-5/8"	3-7/8"	343-0101
#2	2-5/8	3-7/8	343-0102
#3	2-1/2	3-3/4	343-0103
#4	2-1/2	3-3/4	343-0104
#5	2-1/2	3-3/4	343-0105
#6	2-1/2	3-3/4	343-0106
#7	2-7/16	3-5/8	343-0107
#8	2-7/16	3-5/8	343-0108
#9	2-7/16	3-5/8	343-0109
#10	2-7/16	3-5/8	343-0110
#11	2-5/16	3-1/2	343-0111
#12	2-5/16	3-1/2	343-0112
#13	2-5/16	3-1/2	343-0113
#14	2-3/16	3-3/8	343-0114
#15	2-3/16	3-3/8	343-0115
#16	2-3/16	3-3/8	343-0116
#17	2-3/16	3-3/8	343-0117
#18	2-1/8	3-1/4	343-0118
#19	2-1/8	3-1/4	343-0119
#20	2-1/8	3-1/4	343-0120
#21	2-1/8	3-1/4	343-0121
#22	2	3-1/8	343-0122
#23	2	3-1/8	343-0123
#24	2	3-1/8	343-0124
#25	1-7/8	3	343-0125
#26	1-7/8	3	343-0126
#27	1-7/8	3	343-0127
#28	1-3/4	2-7/8	343-0128
#29	1-3/4	2-7/8	343-0129
#30	1-5/8	2-3/4	343-0130
#31	1-5/8	2-3/4	343-0131
#32	1-5/8	2-3/4	343-0132

Solid Carbide Circuit Board Drills

Use for drilling epoxy resin-glass fiber circuit boards.

- Solid carbide construction offers great rigidity.
- 1/8" shank 1-1/2" overall length.
- 130° included angle drill point.
- Recommended for use under high drill temperatures and when the drill body must withstand continuous abrasion.



Fractional Sizes

Size	Flute Length	Order No.
1/64"	3/16"	534-0001
1/32	1/4	534-0002
3/64	3/8	534-0003
1/16	3/8	534-0004
5/64	3/8	534-0005
3/32	3/8	534-0006
7/64	3/8	534-0007
1/8	3/8	534-0008
9/64	.49	534-0009
5/32	.49	534-0010
11/4	.49	534-0011
3/16	.49	534-0012
13/64	.49	534-0013
7/32	.49	534-0014
15/64	.49	534-0015
1/4	.49	534-0016

Number Sizes

Size	Flute Length	Order No.	Size	Flute Length	Order No.	Size	Flute Length	Order No.
31#	3/8"	534-0131	48#	3/8"	534-0148	65#	3/8"	534-0165
32#	3/8	534-0132	49#	3/8	534-0149	66#	1/4	534-0166
33#	3/8	534-0133	50#	3/8	534-0150	67#	1/4	534-0167
34#	3/8	534-0134	51#	3/8	534-0151	68#	1/4	534-0168
35#	3/8	534-0135	52#	3/8	534-0152	69#	1/4	534-0169
36#	3/8	534-0136	53#	3/8	534-0153	70#	3/16	534-0170
37#	3/8	534-0137	54#	3/8	534-0154	71#	3/16	534-0171
38#	3/8	534-0138	55#	3/8	534-0155	72#	3/16	534-0172
39#	3/8	534-0139	56#	3/8	534-0156	73#	3/16	534-0173
40#	3/8	534-0140	57#	3/8	534-0157	74#	3/16	534-0174
41#	3/8	534-0141	58#	3/8	534-0158	75#	3/16	534-0175
42#	3/8	534-0142	59#	3/8	534-0159	76#	3/16	534-0176
43#	3/8	534-0143	60#	3/8	534-0160	77#	3/16	534-0177
44#	3/8	534-0144	61#	3/8	534-0161	78#	3/16	534-0178
45#	3/8	534-0145	62#	3/8	534-0162	79#	3/16	534-0179
46#	3/8	534-0146	63#	3/8	534-0163	80#	3/16	534-0180
47#	3/8	534-0147	64#	3/8	534-0164			

Metric Sizes

Size (mm)	Flute Length	Order No.
.30	5.0mm	534-0200
.35	5.0	534-0202
.40	5.0	534-0204
.45	5.0	534-0206
.50	5.0	534-0210
.75	6.5	534-0212
1.00	9.5	534-0214
1.25	9.5	534-0216
1.50	9.5	534-0218
1.75	9.5	534-0220
2.00	9.5	534-0222
2.25	9.5	534-0224
2.50	9.5	534-0226
2.75	9.5	534-0228
3.00	9.5	534-0230