

Expansion Chucking Reamers

High Speed Steel, Straight Flute

- An economical, general purpose high production reamer designed to maintain initial size by compensating for wear on the cutting edge.
- Expansion feature allows resharping with retaining the original size.
- Expand by tightening the end adjusting screw and regrind to original size.



Straight Shank

Size	Shank Dia.	Flute Length	Overall Length	Straight Shank Order No.
3/8"	5/16"	3/4"	7"	331-9202
13/32	5/16	3/4	7	331-9204
7/16	3/8	7/8	7	331-9206
15/32	3/8	7/8	7	331-9208
1/2	7/16	1	8	331-9210
17/32	7/16	1	8	331-9212
9/16	7/16	1-1/8	8	331-9214
19/32	7/16	1-1/8	8	331-9216
5/8	9/16	1-1/4	9	331-9218
21/32	9/16	1-1/4	9	331-9220
11/16	9/16	1-1/4	9	331-9222
23/32	9/16	1-1/4	9	331-9224
3/4	5/8	1-3/8	9-1/2	331-9226
25/32	5/8	1-3/8	9-1/2	331-9228
13/16	5/8	1-3/8	9-1/2	331-9230
27/32	5/8	1-3/8	9-1/2	331-9232
7/8	3/4	1-1/2	10	331-9234
29/32	3/4	1-1/2	10	331-9236
15/16	3/4	1-1/2	10	331-9238
31/32	3/4	1-1/2	10	331-9240
1	7/8	1-5/8	10-1/2	331-9242
1-1/32	7/8	1-5/8	10-1/2	331-9244
1-1/16	7/8	1-5/8	10-1/2	331-9246
1-3/32	7/8	1-5/8	10-1/2	331-9248
1-1/8	7/8	1-3/4	11	331-9250
1-5/32	7/8	1-3/4	11	331-9252
1-3/16	1	1-3/4	11	331-9254
1-7/32	1	1-3/4	11	331-9256
1-1/4	1	1-7/8	11-1/2	331-9258
1-5/16	1	1-7/8	11-1/2	331-9260
1-3/8	1	2	12	331-9262
1-7/16	1-1/4	2	12	331-9264
1-1/2	1-1/4	2-1/8	12-1/2	331-9266
1-9/16	1-1/4	2-1/8	12-1/2	331-9268
1-5/8	1-1/4	2-1/4	13	331-9270
1-11/16	1-1/4	2-1/4	13	331-9272
1-3/4	1-1/4	2-3/8	13-1/2	331-9274
1-13/16	1-1/2	2-3/8	13-1/2	331-9276
1-7/8	1-1/2	2-1/2	14	331-9278
1-15/16	1-1/2	2-1/2	14	331-9280
2	1-1/2	2-1/2	14	331-9282
2-1/8	1-1/2	2-3/4	14-1/2	331-9284
2-1/4	1-3/4	2-3/4	14-1/2	331-9286
2-1/2	1-3/4	3	15	331-9288



Taper Shank

Size	Flute Length	Overall Length	Shank Taper	Taper Shank Order No.
3/8"	3/4"	7"	MT1	331-9302
13/32	3/4	7	MT1	331-9304
7/16	7/8	7	MT1	331-9306
15/32	7/8	7	MT1	331-9308
1/2	1	8	MT1	331-9310
17/32	1	8	MT1	331-9312
9/16	1-1/8	8	MT1	331-9314
19/32	1-1/8	8	MT1	331-9316
5/8	1-1/4	9	MT2	331-9318
21/32	1-1/4	9	MT2	331-9320
11/16	1-1/4	9	MT2	331-9322
23/32	1-1/4	9	MT2	331-9324
3/4	1-3/8	9-1/2	MT2	331-9326
25/32	1-3/8	9-1/2	MT2	331-9328
13/16	1-3/8	9-1/2	MT2	331-9330
27/32	1-3/8	9-1/2	MT2	331-9332
7/8	1-1/2	10	MT2	331-9334
29/32	1-1/2	10	MT2	331-9336
15/16	1-1/2	10	MT3	331-9338
31/32	1-1/2	10	MT3	331-9340
1	1-5/8	10-1/2	MT3	331-9342
1-1/32	1-5/8	10-1/2	MT3	331-9344
1-1/16	1-5/8	10-1/2	MT3	331-9346
1-3/32	1-5/8	10-1/2	MT3	331-9348
1-1/8	1-3/4	11	MT3	331-9350
1-5/32	1-3/4	11	MT3	331-9352
1-3/16	1-3/4	11	MT3	331-9354
1-7/32	1-3/4	11	MT3	331-9356
1-1/4	1-7/8	11-1/2	MT4	331-9358
1-5/16	1-7/8	11-1/2	MT4	331-9360
1-3/8	2	12	MT4	331-9362
1-7/16	2	12	MT4	331-9364
1-1/2	2-1/8	12-1/2	MT4	331-9366
1-5/8	2-1/4	13	MT4	331-9370
1-3/4	2-3/8	13-1/2	MT5	331-9374
1-7/8	2-1/2	14	MT5	331-9378
2	2-1/2	14	MT5	331-9382
2-1/8	2-3/4	14-1/2	MT5	331-9384
2-1/4	2-3/4	14-1/2	MT5	331-9385
2-3/8	3	15	MT5	331-9386
2-1/2	3	15	MT5	331-9388

Morse Taper Reamers

High Speed Steel

- Each morse taper reamer set consists of one finishing and one roughing reamer.



Hand Use, Straight Shank

Size	Dia. of Small End	Dia. of Large End	Flute Length	Overall Length	Roughing		Finishing
					Reamer Order No.	Reamer Order No.	2 Pcs/set Order No.
MT0	.2503"	.3674"	2-1/4"	3-3/4"	337-6100	337-6200	337-6500
MT1	.3674	.5170	3	5	337-6110	337-6210	337-6510
MT2	.5696	.7441	3-1/2	6	337-6120	337-6220	337-6520
MT3	.7448	.9881	4-1/4	7-1/4	337-6130	337-6230	337-6530
MT4	1.0167	1.2893	5-1/4	8-1/2	337-6140	337-6240	337-6540
MT5	1.4717	1.8005	6-1/4	9-3/4	337-6150	337-6250	337-6550
MT6	2.1119	2.5550	8-1/2	12-1/4	337-6160	337-6260	337-6560



Machine Use, Taper Shank

Size	Dia. of Small End	Dia. of Large End	Flute Length	Overall Length	Roughing		Finishing
					Reamer Order No.	Reamer Order No.	2 Pcs/set Order No.
MT0	.2503"	.3674"	2-1/4"	3-3/4"	337-6300	337-6400	337-6600
MT1	.3674	.5170	3	5	337-6310	337-6410	337-6610
MT2	.5696	.7441	3-1/2	6	337-6320	337-6420	337-6620
MT3	.7448	.9881	4-1/4	7-1/4	337-6330	337-6430	337-6630
MT4	1.0167	1.2893	5-1/4	8-1/2	337-6340	337-6440	337-6640
MT5	1.4717	1.8005	6-1/4	9-3/4	337-6350	337-6450	337-6650
MT6	2.1119	2.5550	8-1/2	12-1/4	337-6360	337-6460	337-6660