

Spade Wood Bit Set

Spade Wood Bits in Plastic Pouch.

Pieces	Specification	Order No.
6	3/8", 1/2", 5/8", 3/4", 7/8", 1"	331-2060



5 Piece Wood Bits

Pieces	Specification	Order No.
5	4,5,6,8,10mm	208-2000



5 Piece Masonry Drills

Pieces	Specification	Order No.
5	4,5,6,7,8mm	340-2000



7 Piece Masonry Drills

Pieces	Specification	Order No.
7	4,5,6,7,8,10,12mm	340-2010



Forstner Wood Bit Set

Pieces	Specification	Order No.
7	1/4", 3/8", 1/2", 5/8", 3/4", 7/8", 1"	331-2070



8 Piece Wood Bits

Pieces	Specification	Order No.
8	3,4,5,6,7,8,9,10mm	208-2010



8 Piece Masonry Drills

Pieces	Specification	Order No.
8	3,4,5,6,7,8,9,10mm	340-2020



9 Piece Drill Combination Set

Pieces	Specification	Order No.
9	Steel/Masonry/Wood drill 5,6,8mm	201-3428



Core Drills

Straight Shank, 4 Flute, High Speed Steel

- Designed for both portable and stationary machines.
- Shank sizes correspond to the drill size.
- For use in both ferrous and non-ferrous metal, enlarging punched or drilled holes.



Size	Flute Length	Overall Length	Order No.
1/4"	3-1/2"	6-1/8"	218-5016
17/64	3-3/4	6-1/8	218-5017
9/32	3-7/8	6-1/4	218-5018
5/16	4	6-3/8	218-5020
21/64	4-1/8	6-1/2	218-5021
11/32	4-1/8	6-1/2	218-5022
3/8	4-1/4	6-3/4	218-5024
13/32	4-3/8	7	218-5026
27/64	4-5/8	7-1/4	218-5027
7/16	4-5/8	7-1/4	218-5028
15/32	4-3/4	7-1/2	218-5030
1/2	4-3/4	7-3/4	218-5032
33/64	4-3/4	8	218-5033
17/32	4-3/4	8	218-5034
9/16	4-7/8	8-1/4	218-5036
9/32	4-7/8	8-3/4	218-5038
5/8	4-7/8	8-3/4	218-5040
41/64	5	9	218-5041
21/32	5-1/8	9	218-5042
11/16	5-3/8	9-1/4	218-5044
23/32	5-5/8	9-1/2	218-5046
3/4	5-7/8	9-3/4	218-5048
49/64	6	9-7/8	218-5049
25/32	6	9-7/8	218-5050
13/16	6-1/8	10	218-5052
27/32	6-1/8	10	218-5054
7/8	6-1/8	10	218-5056
29/32	6-1/8	10	218-5058
15/16	6-1/8	10-3/4	218-5060
31/32	6-3/8	11	218-5062
1	6-3/8	11	218-5064
1-1/32	6-1/2	11-1/8	218-5066
1-1/16	6-5/8	11-1/4	218-5068
1-3/32	6-7/8	11-1/2	218-5070
1-1/8	7-1/8	11-3/4	218-5072
1-5/32	7-1/4	11-7/8	218-5074
1-3/16	7-3/8	12	218-5076
1-7/32	7-1/2	12-1/8	218-5078
1-1/4	7-7/8	12-1/2	218-5080
1-9/32	8-1/2	14-1/8	218-5082
1-5/16	8-5/8	14-1/4	218-5084
1-11/32	8-3/4	14-3/8	218-5086
1-3/8	8-7/8	14-1/2	218-5088
1-13/32	9	14-5/8	218-5090
1-7/16	9-1/8	14-3/4	218-5092
1-15/32	9-1/4	14-7/8	218-5094
1-1/2	9-3/8	15	218-5096
1-9/16	9-5/8	15-1/4	218-5100
1-5/8	9-7/8	15-5/8	218-5104
1-11/16	10	15-3/4	218-5108
1-3/4	10-1/2	16-1/4	218-5112
1-13/16	10-1/2	16-1/4	218-5116
1-7/8	10-3/4	16-1/2	218-5120
1-15/16	10-3/4	16-5/8	218-5124
2	10-3/4	16-5/8	218-5128

Core Drills

Taper Shank, 4 Flute, High Speed Steel



- Designed for both portable and stationary machines.
- For use in both ferrous and non-ferrous metal, enlarging punched or drilled holes.

Size	Flute Length	Overall Length	Taper Shank	Order No.	Size	Flute Length	Overall Length	Taper Shank	Order No.
13/32"	3-5/8"	7"	MT1	218-1026	1-17/64"	8-1/2"	14-1/8"	MT4	218-1081
7/16	3-7/8	7-1/4	MT1	218-1028	1-9/32	8-1/2	14-1/8	MT4	218-1082
15/32	4-1/8	7-1/2	MT1	218-1030	1-5/16	8-5/8	14-1/4	MT4	218-1084
31/64	4-3/8	8-1/4	MT2	218-1031	1-11/32	8-3/4	14-3/8	MT4	218-1086
1/2	4-3/8	8-1/4	MT2	218-1032	1-3/8	8-7/8	14-1/2	MT4	218-1088
33/64	4-5/8	8-1/2	MT2	218-1033	1-13/32	9	14-5/8	MT4	218-1090
17/32	4-5/8	8-1/2	MT2	218-1034	1-7/16	9-1/8	14-3/4	MT4	218-1092
9/16	4-7/8	8-3/4	MT2	218-1036	1-15/32	9-1/4	14-7/8	MT4	218-1094
19/32	4-7/8	8-3/4	MT2	218-1038	1-1/2	9-3/8	15	MT4	218-1096
39/64	4-7/8	8-3/4	MT2	218-1039	1-17/32	9-3/8	16-3/8	MT5	218-1098
5/8	4-7/8	8-3/4	MT2	218-1040	1-35/64	9-5/8	16-5/8	MT5	218-1099
41/64	5-1/8	9	MT2	218-1041	1-9/16	9-5/8	16-5/8	MT5	218-1100
21/32	5-1/8	9	MT2	218-1042	1-37/64	9-7/8	16-7/8	MT5	218-1101
11/16	5-3/8	9-1/4	MT2	218-1044	1-19/32	9-7/8	16-7/8	MT5	218-1102
45/64	5-5/8	9-1/2	MT2	218-1045	1-39/64	10	17	MT5	218-1103
23/32	5-5/8	9-1/2	MT2	218-1046	1-5/8	10	17	MT5	218-1104
47/64	5-5/8	9-1/2	MT2	218-1047	1-21/32	10-1/8	17-1/8	MT5	218-1106
3/4	5-7/8	9-3/4	MT2	218-1048	1-11/16	10-1/8	17-1/8	MT5	218-1108
49/64	6	9-7/8	MT2	218-1049	1-23/32	10-1/8	17-1/8	MT5	218-1110
25/32	6	9-7/8	MT2	218-1050	1-3/4	10-1/8	17-1/8	MT5	218-1112
51/64	6-1/8	10-3/4	MT3	218-1051	1-25/32	10-1/8	17-1/8	MT5	218-1114
13/16	6-1/8	10-3/4	MT3	218-1052	1-13/16	10-1/8	17-1/8	MT5	218-1116
27/32	6-1/8	10-3/4	MT3	218-1054	1-27/32	10-1/8	17-1/8	MT5	218-1118
55/64	6-1/8	10-3/4	MT3	218-1055	1-7/8	10-3/8	17-3/8	MT5	218-1120
7/8	6-1/8	10-3/4	MT3	218-1056	1-29/32	10-3/8	17-3/8	MT5	218-1122
29/32	6-1/8	10-3/4	MT3	218-1058	1-15/16	10-3/8	17-3/8	MT5	218-1124
59/64	6-1/8	10-3/4	MT3	218-1059	1-31/32	10-3/8	17-3/8	MT5	218-1126
15/16	6-1/8	10-3/4	MT3	218-1060	2	10-3/8	17-3/8	MT5	218-1128
61/64	6-3/8	11	MT3	218-1061	2-1/32	10-3/8	17-3/8	MT5	218-1130
31/32	6-3/8	11	MT3	218-1062	2-1/16	10-1/4	17-3/8	MT5	218-1132
63/64	6-3/8	11	MT3	218-1063	2-1/8	10-1/4	17-3/8	MT5	218-1136
1	6-3/8	11	MT3	218-1064	2-3/16	10-1/4	17-3/8	MT5	218-1140
1-1/32	6-1/2	11-1/8	MT3	218-1066	2-1/4	10-1/8	17-3/8	MT5	218-1144
1-3/64	6-5/8	11-1/4	MT3	218-1067	2-5/16	10-1/8	17-3/8	MT5	218-1148
1-1/16	6-5/8	11-1/4	MT3	218-1068	2-3/8	10-1/8	17-3/8	MT5	218-1152
1-5/64	6-7/8	12-1/2	MT4	218-1069	2-7/16	10-1/8	17-3/8	MT5	218-1156
1-3/32	6-7/8	12-1/2	MT4	218-1070	2-1/2	1-1/4	18-3/4	MT5	218-1160
1-1/8	7-1/8	12-3/4	MT4	218-1072	2-9/16	1-7/8	19-1/2	MT5	218-1164
1-5/32	7-1/4	12-7/8	MT4	218-1074	2-5/8	11-7/8	19-1/2	MT5	218-1168
1-11/64	7-3/8	13	MT4	218-1075	2-11/16	12-3/4	20-3/8	MT5	218-1172
1-3/16	7-3/8	13	MT4	218-1076	2-3/4	2-3/4	20-3/8	MT5	218-1176
1-13/64	7-1/2	13-1/8	MT4	218-1077	2-13/16	13-3/8	21-1/8	MT5	218-1180
1-7/32	7-1/2	13-1/8	MT4	218-1078	2-7/8	13-3/8	21-1/8	MT5	218-1184
1-15/64	7-7/8	13-1/2	MT4	218-1079	2-15/16	14	21-3/4	MT5	218-1188
1-1/4	7-7/8	13-1/2	MT4	218-1080	3	14	21-3/4	MT5	218-1192

Tube & Sheet Metal Drills

High Speed Steel

3 Piece Set

3-14mm, 6-20mm, 16-30mm

Order No. 331-7093



Range (mm)	Order No.	Range (mm)	Order No.
3-14	331-7003	26-40	331-7026
4-60	331-7004	36-50	331-7036
6-20	331-7006	46-60	331-7046
16-30	331-7016		

Saw Drills

HSS, 135° Split Point, Spiral Point

- Used with your power drill to saw, ream, drill and cut through wood, metal and plastic.



Size	Flute Length	OAL	Order No.	Tin coated Order No.
1/8"	1-1/4"	2-1/2"	334-0008	334-0108
3/16	5	3-1/4	334-0012	334-0112
1/4	2-1/2	3-11/16	334-0016	334-0116