

Reduced Shank Drills

NKS

Silver & Deming Drills

Also called reduced shank drills, with 1/2", 3/4", 1/4", 3/8" shank, drilling large hole sizes than each drill chuck capacity

High Speed Steel, Black Oxide, 118°

6" Overall Length, 3" Flute Length



1/4" Shank

Size	Order No.	Size	Order No.	Size	Order No.
17/64"	301-0017	23/64"	301-0023	7/16"	301-0028
9/32	301-0018	3/8	301-0024	29/64	301-0029
19/64	301-0019	25/64	301-0025	15/32	301-0030
5/16	301-0020	13/32	301-0026	31/64	301-0031
21/64	301-0021	27/64	301-0027	1/2	301-0032
11/32	301-0022				

3/8" Shank



Size	Order No.	Size	Order No.	Size	Order No.
25/64"	301-0325	31/64"	301-0331	5/8"	301-0340
13/32	301-0326	1/2	301-0332	21/32	301-0342
27/64	301-0327	17/32	301-0334	11/16	301-0344
7/16	301-0328	9/16	301-0336	23/32	301-0346
29/64	301-0329	19/32	301-0338	3/4	301-0348
15/32	301-0330				



1/2" Shank, Inch

Size	Order No.	Size	Order No.	Size	Order No.	Size	Order No.
1/2"	301-1032	49/64"	301-1049	1-1/32"	301-1102	1-19/64"	301-1119
33/64	301-1033	25/32	301-1050	1-3/64	301-1103	1-5/16	301-1120
17/32	301-1034	51/64	301-1051	1-1/16	301-1104	1-21/64	301-1121
35/64	301-1035	13/16	301-1052	1-5/64	301-1105	1-11/32	301-1122
9/16	301-1036	53/64	301-1053	1-3/32	301-1106	1-23/64	301-1123
37/64	301-1037	27/32	301-1054	1-7/64	301-1107	1-3/8	301-1124
19/32	301-1038	55/64	301-1055	1-1/8	301-1108	1-25/64	301-1125
39/64	301-1039	7/8	301-1056	1-9/64	301-1109	1-13/32	301-1126
5/8	301-1040	57/64	301-1057	1-5/32	301-1110	1-27/64	301-1127
41/64	301-1041	29/32	301-1058	1-11/64	301-1111	1-7/16	301-1128
21/32	301-1042	59/64	301-1059	1-3/16	301-1112	1-29/64	301-1129
43/64	301-1043	15/16	301-1060	1-13/64	301-1113	1-15/32	301-1130
11/16	301-1044	61/64	301-1061	1-7/32	301-1114	1-31/64	301-1131
45/64	301-1045	31/32	301-1062	1-15/64	301-1115	1-1/2	301-1132
23/32	301-1046	63/64	301-1063	1-1/4	301-1116		
47/64	301-1047	1	301-1064	1-17/64	301-1117		
3/4	301-1048	1-1/64	301-1101	1-9/32	301-1118		

1/2" Shank, Metric

Size (mm)	Order No.	Size (mm)	Order No.	Size (mm)	Order No.	Size (mm)	Order No.
12.50	301-1025	17.10	301-1171	23.75	301-1237	31.25	301-1312
13.00	301-1030	17.50	301-1175	24.00	301-1240	32.00	301-1320
13.80	301-1138	17.75	301-1177	25.00	301-1250	32.50	301-1325
14.00	301-1140	17.80	301-1178	25.50	301-1255	33.00	301-1330
14.25	301-1142	18.00	301-1180	26.00	301-1260	34.00	301-1340
14.50	301-1145	19.75	301-1197	26.75	301-1267	34.50	301-1345
15.00	301-1150	20.00	301-1200	27.00	301-1270	36.00	301-1360
16.00	301-1160	20.50	301-1205	27.50	301-1275	37.00	301-1370
16.50	301-1165	21.50	301-1215	28.50	301-1285	38.00	301-1380
16.75	301-1167	22.00	301-1220	30.00	301-1300	41.00	301-1410
17.00	301-1170	22.50	301-1225	30.50	301-1305		

Silver & Deming Drills



3/4" Shank

6" Overall Length

Size	Order No.	Size	Order No.	Size	Order No.	Size	Order No.
25/32"	301-1950	1-3/32"	301-2006	1-13/32"	301-2026	1-23/32"	301-2046
13/16	301-1952	1-1/8	301-2008	1-7/16	301-2028	1-3/4	301-2048
27/32	301-1954	1-5/32	301-2010	1-15/32	301-2030	1-25/32	301-2050
7/8	301-1956	1-3/16	301-2012	1-1/2	301-2032	1-13/16	301-2052
29/32	301-1958	1-7/32	301-2014	1-17/32	301-2034	1-27/32	301-2054
15/16	301-1960	1-1/4	301-2016	1-9/16	301-2036	1-7/8	301-2056
31/32	301-1962	1-9/32	301-2018	1-19/32	301-2038	1-29/32	301-2058
1	301-2000	1-5/16	301-2020	1-5/8	301-2040	1-15/16	301-2060
1-1/32	301-2002	1-11/32	301-2022	1-21/32	301-2042	1-31/32	301-2062
1-1/16	301-2004	1-3/8	301-2024	1-11/16	301-2044	2	301-2064

Silver & Deming Drill Sets



Pieces of Shank	Drills	Specification	Wooden Stand Order No.
1/4"	16	17/64 to 1/2" by 64ths	301-0096
3/8	8	25/64 to 1/2" by 64ths	301-0398
1/2	5	17/32", 9/16", 5/8", 3/4", 1"	301-0204
1/2	5	9/16", 5/8", 3/4", 7/8", 1"	301-0215
1/2	6	1-1/8" to 1-3/8" by 16ths and 1-1/2"	301-0206
1/2	8	9/16-1" by 16ths	301-0218
1/2	8	1-1/16 to 1-1/2" by 16ths	301-0288
1/2	10	9/16 to 1" by 16ths, 1-1/8", 1-1/4"	301-0210
1/2	12	9/16 to 1-1/4" by 16ths	301-0212
1/2	13	17/32 to 1" by 16ths & 32nds	301-0213
1/2	16	17/32 to 1" by 32nds	301-0216
1/2	17	17/32 to 1-1/32" by 32nds	301-0217
1/2	32	33/64 to 1" by 64ths	301-0232
1/2	40	33/64" to 1" by 64ths & 1-1/16" to 1-1/2" by 16ths	301-0240
3/4	5	1, 1-1/8, 1-1/4, 1-3/8, 1-1/2"	301-0225



Pieces of Shank	Drills	Specification	Plastic Case Order No.
1/2	5	9/16", 5/8", 3/4", 7/8", 1"	301-0205
1/2	8	9/16-1" by 16ths	301-0208
1/2	8	1-1/16 to 1-1/2" by 16ths	301-0298
3/4	5	1, 1-1/8, 1-1/4, 1-3/8, 1-1/2"	301-0235

M35 Cobalt Silver & Deming Drills
1/2" Shank, 118° & 135° Split Point
Individual


Size	118° Order No.	135° Order No.	Size	118° Order No.	135° Order No.	Size	118° Order No.	135° Order No.
33/64"	301-0433	301-0833	55/64"	301-0455	301-0855	1-3/16"	301-0512	301-0912
17/32"	301-0434	301-0834	7/8"	301-0456	301-0856	1-13/64"	301-0513	301-0913
35/64"	301-0435	301-0835	57/64"	301-0457	301-0857	1-7/32"	301-0514	301-0914
9/16"	301-0436	301-0836	29/32"	301-0458	301-0858	1-15/64"	301-0515	301-0915
37/64"	301-0437	301-0837	59/64"	301-0459	301-0859	1-1/4"	301-0516	301-0916
19/32"	301-0438	301-0838	15/16"	301-0460	301-0860	1-17/64"	301-0517	301-0917
39/64"	301-0439	301-0839	61/64"	301-0461	301-0861	1-9/32"	301-0518	301-0918
5/8"	301-0440	301-0840	31/32"	301-0462	301-0862	1-19/64"	301-0519	301-0919
41/64"	301-0441	301-0841	63/64"	301-0463	301-0863	1-5/16"	301-0520	301-0920
21/32"	301-0442	301-0842	1"	301-0464	301-0864	1-21/64"	301-0521	301-0921
43/64"	301-0443	301-0843	1-1/64"	301-0501	301-0901	1-11/32"	301-0522	301-0922
11/16"	301-0444	301-0844	1-1/32"	301-0502	301-0902	1-23/64"	301-0523	301-0923
45/64"	301-0445	301-0845	1-3/64"	301-0503	301-0903	1-3/8"	301-0524	301-0924
23/32"	301-0446	301-0846	1-1/16"	301-0504	301-0904	1-25/64"	301-0525	301-0925
47/64"	301-0447	301-0847	1-5/64"	301-0505	301-0905	1-13/32"	301-0526	301-0926
3/4"	301-0448	301-0848	1-3/32"	301-0506	301-0906	1-27/64"	301-0527	301-0927
49/64"	301-0449	301-0849	1-7/64"	301-0507	301-0907	1-7/16"	301-0528	301-0928
25/32"	301-0450	301-0850	1-1/8"	301-0508	301-0908	1-29/64"	301-0529	301-0929
51/64"	301-0451	301-0851	1-9/64"	301-0509	301-0909	1-15/32"	301-0530	301-0930
13/16"	301-0452	301-0852	1-5/32"	301-0510	301-0910	1-31/64"	301-0531	301-0931
53/64"	301-0453	301-0853	1-11/64"	301-0511	301-0911	1-1/2"	301-0532	301-0932
27/32"	301-0454	301-0854						

Sets

Pieces	Specification	118° Order No.	135° Order No.
8	9/16 - 1" by 16ths, wooden Case	301-0591	301-0991
5	9/16, 5/8, 3/4, 7/8 & 1", wooden Case	301-0592	301-0992
13	17/32 - 3/4" by 32nds, 3/16-1" by 16ths, wooden Stand	301-0593	301-0993
6	1-1/8 to 1-3/8" by 16ths, 1-1/2", Carton Box	301-0594	301-0994
5	9/16 - 1" by 8ths, Wooden Stand	301-0595	301-0995
16	7/32 - 1" by 32nds, Carton Box	301-0596	301-0996
8	9/16 - 1" by 16ths, Carton Box	301-0597	301-0997
8	9/16 - 1" by 16ths, Wooden Stand	301-0598	301-0998
8	9/16 - 1" by 16ths, Metal Case	301-0599	301-0999

M42 Cobalt Silver & Deming Drills
1/2" Shank, 118°
6" Overall Length, 3" Flute Length


Size	Order No.	Size	Order No.	Size	Order No.
33/64"	134-3334	3/4"	134-3482	63/64"	134-3631
17/32"	134-3342	49/64"	134-3490	1"	134-3649
35/64"	134-3359	25/32"	134-3508	1-1/64"	134-3651
9/16"	134-3367	51/64"	134-3516	1-1/32"	134-3653
37/64"	134-3375	13/16"	134-3524	1-1/16"	134-3655
19/32"	134-3383	53/64"	134-3532	1-3/32"	134-3657
39/64"	134-3391	27/32"	134-3540	1-1/8"	134-3659
5/8"	134-3409	55/64"	134-3557	1-5/32"	134-3661
41/64"	134-3417	7/8"	134-3565	1-3/16"	134-3663
21/32"	134-3425	57/64"	134-3573	1-7/32"	134-3665
43/64"	134-3433	29/32"	134-3581	1-1/4"	134-3667
11/16"	134-3441	59/64"	134-3599	1-5/16"	134-3669
45/64"	134-3458	15/16"	134-3607	1-3/8"	134-3671
23/32"	134-3466	61/64"	134-3615	1-7/16"	134-3673
47/64"	134-3474	31/32"	134-3623	1-1/2"	134-3675