

40-Position Quick Change Tool Posts & Holders

"B" Boring, Turning & Facing Holders

Facing Holder			
Series	Height (mm)	Length (mm)	Order No.
A0	12	50	540-0020
A1	18	80	540-0120
A1	16	80	540-0121
A1	20	90	540-0122
E5	30	100	540-0220
B2	32	130	540-0320
C3	32	160	540-0421
C3	40	160	540-0422
D1	50	180	540-0520
D1	63	180	540-0521



Facing Holder			
Series	Height	Length	Order No.
A0	15/32"	2"	950-2201
A1	3/4"	3-5/32"	950-2202
E5	1-3/16"	4"	950-2203
B2	1-1/4"	5-1/8"	950-2204
C3	1-1/4"	6-5/16"	950-2205
C3	1-5/8"	6-5/16"	950-2206
D1	2"	7-3/32"	950-2207

"D" Turning and Facing Holders



Facing Holder			
Series	Height	Length	Order No.
A0	15/32"	2"	950-2101
A1	3/4"	3-5/32"	950-2102
E5	3/4"	4"	950-2103
E5	1"	4"	950-2104
B2	1"	4-3/4"	950-2105
B2	1"	5-1/2"	950-2106
B2	1-1/4"	4-3/4"	950-2107
B2	1-1/4"	5-1/2"	950-2108
C3	1-1/4"	6"	950-2109
C3	1-1/4"	6-11/16"	950-2110
C3	1-5/8"	6"	950-2111
C3	1-5/8"	6-11/16"	950-2112
C3	1-3/4"	6-11/16"	950-2113
D1	1-5/8"	7-3/32"	950-2114
D1	2"	7-3/32"	950-2115
D1	2-1/2"	7-3/32"	950-2116

Facing Holder			
Series	Height (mm)	Length (mm)	Order No.
A0	12	50	540-0010
A1	20	80	540-0110
A1	16	75	540-0111
A1	16	80	540-0112
A1	16	90	540-0113
A1	20	75	540-0114
A1	20	90	540-0115
E5	20	100	540-0211
E5	25	100	540-0212
B2	25	120	540-0311
B2	25	140	540-0312
B2	32	120	540-0313
B2	32	140	540-0314
C3	32	150	540-0411
C3	32	170	540-0412
C3	40	150	540-0413
C3	40	170	540-0414
C3	45	170	540-0415
D1	40	180	540-0511
D1	50	180	540-0512
D1	63	180	540-0513

"L" Bushings for Drill & Boring Bar Holders



Bushings Hole			
Series	Diameters	Taper	Order No.
A1	1-3/16"	MT1	950-2501
A1	1-3/16"	MT2	950-2502
E5	1-3/16"	MT2	950-2503
E5	1-5/8"	MT3	950-2504
B2	1-5/8"	MT3	950-2505
B2	1-5/8"	MT4	950-2506
C3	1-5/8"	MT3	950-2507
C3	1-5/8"	MT4	950-2508
C3	2"	MT4	950-2509
D1	2-1/2"	MT5	950-2510

Bushing			
Series	Dia.	Hole	Order No.
A1	30	MT1	540-0151
A1	30	MT2	540-0152
E5	30	MT2	540-0251
E5	40	MT3	540-0252
B2	40	MT3	540-0351
B2	40	MT4	540-0352
C3	40	MT3	540-0451
C3	40	MT4	540-0452
C3	50	MT4	540-0453
D1	63	MT5	540-0550

"S" Drill & Boring Bar Holders



Facing Holder			
Series	Height	Length	Order No.
A0	19/32"	2"	950-2301
A1	1-3/16"	3-5/32"	950-2302
E5	1-3/16"	4"	950-2303
E5	1-5/8"	4"	950-2304
B2	1-5/8"	4-3/4"	950-2305
C3	1-5/8"	6"	950-2306
C3	2"	6"	950-2307
D1	2-1/2"	7-3/32"	950-2308

Facing Holder			
Series	Height (mm)	Length (mm)	Order No.
A0	15	50	540-0030
A1	30	80	540-0130
A1	20	90	540-0131
E5	30	100	540-0231
E5	40	100	540-0232
B2	40	120	540-0330
C3	40	150	540-0431
C3	50	150	540-0432
D1	63	180	540-0530

Quick Change Tool Posts & Sets

It is composed of the cutter-cartridge body and the tool-holder for various cutting tools for processing works like cylindrical facing, end facing, cutting, knurling, drilling, enlarging boring and reaming, etc. The height of tools can be regulated and positioned relative to the centerline of machine spindle. It features external tool-mounting, tool-matching, quick tool-changing, great precision in positing and great hardness etc.

Quick Change Tool Post Sets

Each set Includes:

- 1 Tool Post
- 3 Tool-holders of flat section
- 1 Tool-holder with V-seat for round tools
- 2 Standard spanners



Size	Lathe Swing	Sets Order No.
MK	Up to 7"	951-5100
M	7-10"	951-5200
A	10-14"	951-5300
B	14-18"	951-5400
C	18-24"	951-5500
D	Over	951-5600
E	Over	951-5700
F	Over	951-5800

Quick Change Tool Posts & Sets continued

The quick change tool post is a major spare part of the ordinary lathes. It is composed of the cutter-cartridge body and the tool-holder for various cutting tools for processing works like cylindrical facing, end facing, cutting, knurling, drilling, enlarging boring and reaming, etc. The height of tools can be regulated and positioned relative to the centerline of machine spindle. It features external tool-mounting, too-matching, quick tool-changing, great precision in positing and great hardness etc.



Quick Change Tool Posts

Post Series	Lathe Swing	Dimensions of Turret Body	Max. Height Square and Rec. Tools	Max. Dia. of Round Tool	Taper Shank	Max. Adjusting Tool Holder	Order No.
M	7-10"	2-3/4x2-3/4x1-3/4	5/8	1/2	1	1/2	950-5200
501-AR-AP	10-12"						950-5250
A	10-14"	3-7/8x3-7/8x2-3/8	3/4	5/8	2	9/16	950-5300
501-BR-BP	12-15"						950-5350
B	14-18"	5x5x3-3/8	1-1/8	13/16	3	15/16	950-5400
C	18-24"	5-5/8x5-5/8x3-3/4	1-1/4	15/16	4	1	950-5500
D	Over	6-7/8x6-7/8x4-3/4	1-1/2	1-1/4	4	1-1/2	950-5600

Quick Change Tool Holders & Accessories

Series	Description	M Order No.	AR-AP Order No.	A Order No.	BR-BP Order No.	B Order No.	C Order No.	D Order No.
502 (201)	Flat-Seat Tool Holder	950-5221	950-5271	950-5321	950-5371	950-5421	950-5521	950-5621
503 (202)	V-Tool Holder	950-5222	950-5272	950-5322	950-5372	950-5422	950-5522	950-5622
504 (203)	Morse Taper Tool Holder	950-5223	950-5273	950-5323	950-5373	950-5423	950-5523	950-5623
550 (217)	Parting-off Blade Holder	950-5217	950-5267	950-5317	950-5367	950-5417	950-5517	950-5617
540 (216)	Boring Bar Tool Holder	950-5216	950-5266	950-5316	950-5366	950-5416	950-5516	950-5616
505 (204)	Eccentric Clamp Pin	950-5224	950-5274	950-5324	950-5374	950-5424	950-5524	950-5624
506 (205)	Tenon	950-5225	950-5275	950-5325	950-5375	950-5425	950-5525	950-5625
(212)	Clamping Block Spring		950-5262	950-5312	950-5362	950-5412	950-5512	
508 (213)	Dowel Pin	950-5213	950-5263	950-5313	950-5313	950-5413	950-5513	950-5613
509 (210)	Screw Stud	950-5210	950-5260	950-5310	950-5360	950-5410	950-5510	950-5610
510 (206)	Height Adj. Screw	950-5206	950-5256	950-5306	950-5356	950-5406	950-5506	950-5606
(218)	Boring Bar Locking Screw	950-5218	950-5268	950-5318	950-5368	950-5418	950-5518	950-5618
(220)	Prong Locking Screw	950-5220	950-5270	950-5320	950-5370	950-5420	950-5520	950-5620
(219)	Parting-off Blade Locking Prong	950-5219	950-5269	950-5319	950-5369	950-5419	950-5519	950-5619
511 (209)	Short Screw	950-5209	950-5259	950-5309	950-5359	950-5409	950-5509	950-5609
515 (215)	T-Key For Set Screws	950-5215	950-5265	950-5315	950-5365	950-5415	950-5515	950-5615
516 (214)	Hexagon Wrench	950-5214	950-5264	950-5314	950-5364	950-5414	950-5514	950-5614
513 (207)	Extractor	950-5207	950-5257	950-5307	950-5357	950-5407	950-5507	950-5607
512 (208)	Long Screw	950-5208	950-5258	950-5308	950-5358	950-5408	950-5508	950-5608
(211)	Extractor Screw	950-5211	950-5261	950-5311	950-5361	950-5411	950-5511	950-5611