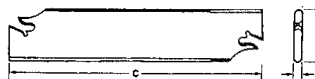
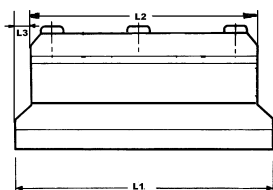
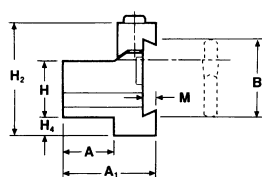


Indexable Cut-Off Tool Kits

Inch



Individual Blade

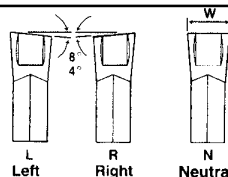
Blade Style	Blade Length	Order No.
26-3	4-5/16"	250-3103
26-4	4-5/16"	250-3104
26-5	4-5/16"	250-3105
32-3	5-7/8"	250-3113
32-4	5-7/8"	250-3114
32-5	5-7/8"	250-3115

Individual Tool Blocks

Clamping Height	Blade Height	Clamping Depth	Overall Block Width	Overall Block Height	Shoulder Height	Blade Pocket Depth	Block OAL	Blade	Order No.
H	B	A	A1	H2	H4	M	L1		
0.75"	1.02"	0.790"	1.45"	1.70"	.39"	.16"	3.400"	26-3,26-4,26-5	250-3003
0.75	1.25	0.790	1.50	1.94	.55	.21	3.950	32-3,32-4,32-5	250-3009
1.00	1.25	1.030	1.75	1.95	.30	.21	4.330	32-3,32-4,32-5	250-3015
1.25	1.25	1.140	1.90	2.10	.20	.21	4.330	32-3,32-4,32-5	250-3021

Individual Inserts

Insert Size	Blade Style	C2 Order No.	C6 Order No.
w			
0.120"	GTN-3	431-1201	431-1205
0.160"	GTN-4	431-1202	431-1206
0.200"	GTN-5	431-1203	431-1207



Cut-Off Tool Sets

Tool Block	Clamping HTxBlade HT	Blade	Insert	C2 Order No.	C6 Order No.
1pc 0.75"x1.02"	1pc/26-3	10pcs 0.120"/GTN-3		250-3203	250-3253
1pc 0.75x1.25	1pc/32-3	10pcs 0.120"/GTN-3		250-3206	250-3256
1pc 1.00x1.25	1pc/32-3	10pcs 0.120"/GTN-3		250-3209	250-3259
1pc 1.25x1.25	1pc/32-3	10pcs 0.120"/GTN-3		250-3212	250-3262

16 Piece 3/4" Shank Cut-Off Tool Kit

- 1pc .75x1.02" Tool Block
- 1pc 26-3 Blade
- 1pc 26-4 Blade
- 5pcs C6 0.120" GTN-3 Carbide Inserts
- 5pcs C6 0.160" GTN-4 Carbide Inserts
- 2pcs Insert Holders
- 1pc Allen Wrench

Order No. 250-3291

Metric

Individual Tool Blocks

Clamping Height	Blade Height	Overall Block Height	Shoulder Height	Shoulder Width	Shoulder Width	Clamping Depth	Block OAL	Beveled Side Length	Top Clamping Length	Blade	Order No.
H	B	H2	H4	A1-A	A1-A-M	A	C	L2	L3		
20mm	20	45.5	10	18	13.4	20	80	70	5	26-3,26-4,26-5	250-3053
25mm	25	52.5	10	18	13.4	20	120	110	5	26-3,26-4,26-5	250-3059
32mm	32	54.5	5	18	13.4	32	120	110	5	32-3,32-4,32-5	250-3065
32mm	32	82.5	29.7	20.4	13.4	31.6	160	150	5	32-3,32-4,32-5	250-3071

Individual Blades

Blade Style	Blade Length	Order No.
26-3	109mm	250-3153
26-4	109mm	250-3154
26-5	109mm	250-3155
32-3	149mm	250-3163
32-4	149mm	250-3164
32-5	149mm	250-3165

Individual Inserts

Insert Size	Blade Style	C2 Order No.	C6 Order No.
Size			
3mm	GTN-3	431-1201	431-1205
4mm	GTN-4	431-1202	431-1206
5mm	GTN-5	431-1203	431-1207

Cut-Off Tool Sets

Tool Block	Clamping HTxBlade HT	Blade	Insert	C2 Order No.	C6 Order No.
1pc 20x20mm	1pc 26-3	10pcs 3mm/GTN-3		250-3223	250-3273
1pc 25x25mm	1pc 26-3	10pcs 3mm/GTN-3		250-3226	250-3276
1pc 32x32mm	1pc 32-3	10pcs 3mm/GTN-3		250-3229	250-3279
1pc 32x32mm	1pc 32-3	10pcs 3mm/GTN-3		250-3232	250-3282

Indexable Countersink & Chamfering Tools

- Overall Length 2-3/8"
- Positive rake for smooth cutting without chatter.
- Uses standard inserts.



Individuals & Sets

Cutter body	Shank	Insert	60° Order No.	82° Order No.	90° Order No.
1/4 - 3/4"	1/2"	TCMT32.51	380-4010	380-4110	380-4210
1/2 - 1-3/4	1/2	SCMT431	380-4015	380-4115	380-4215
1-1/4 - 2-1/2	3/4	SCMT431	380-4020	380-4120	380-4220
3 Pcs/set with wooden stand			380-4000	380-4100	380-4200

Cutter body	Shank	Insert	60° Order No.	82° Order No.	90° Order No.
6-20mm	12mm	TCMT1604	380-4301	380-4311	380-4321
12-45	12	SCMT1204	380-4302	380-4312	380-4322
32-62	20	SCMT1204	380-4303	380-4313	380-4323
3 Pcs/set with wooden stand			380-4300	380-4310	380-4320