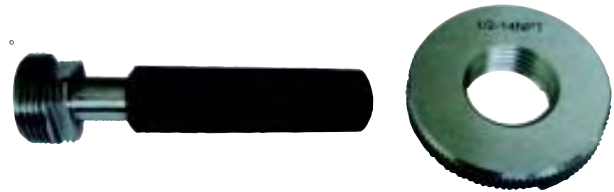


ANSI Taper Pipe Thread Gages

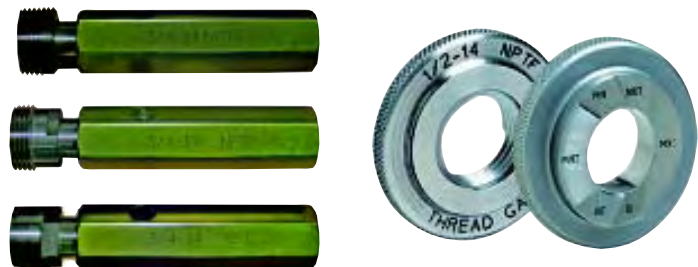
- Used for gaging internal & external taper pipe thread. Conform: FED-STD-H28/7, ASME B1.20.1-1983, ASME B1.20.5-1991.

How to order: Qty, Nominal size, TPI, Class, Marking and so on.
Also special thread gages on application.



NPT

L-1 Plug Gages			L-1 Ring Gages		
Gage Code	Pitch(mm)	Order No.	Gage Code	Pitch(mm)	Order No.
1/16-27NPT	0.941	2623-2401	1/16-27NPT	0.941	2624-3401
1/8-27NPT	0.941	2623-2402	1/8-27NPT	0.941	2624-3402
1/4-18NPT	1.411	2623-2403	1/4-18NPT	1.411	2624-3403
3/8-18NPT	1.411	2623-2404	3/8-18NPT	1.411	2624-3404
1/2-14NPT	1.814	2623-2405	1/2-14NPT	1.814	2624-3405
3/4-14NPT	1.814	2623-2406	3/4-14NPT	1.814	2624-3406
1-11 1/2 NPT	2.209	2623-2407	1-11 1/2 NPT	2.209	2624-3407
1 1/4-11 1/2NPT	2.209	2623-2408	1 1/4-11 1/2NPT	2.209	2624-3408
1 1/2-11 1/2NPT	2.209	2623-2409	1 1/2-11 1/2NPT	2.209	2624-3409
2-11 1/2NPT	2.209	2623-2410	2-11 1/2NPT	2.209	2624-3410
2 1/2-8NPT	3.175	2623-2411	2 1/2-8NPT	3.175	2624-3411
3-8 NPT	3.175	2623-2412	3-8 NPT	3.175	2624-3412
3 1/2-8NPT	3.175	2623-2413	3 1/2-8NPT	3.175	2624-3413
4-8NPT	3.175	2623-2414	4-8NPT	3.175	2624-3414
5-8NPT	3.175	2623-2415	5-8NPT	3.175	2624-3415
6-8NPT	3.175	2623-2416	6-8NPT	3.175	2624-3416



NPTF

		L-1 L-1 Plug Gages	L-3 L-3 Plug Gages	Plain Taper Gages	L-1 Ring Gages	L-2 Ring Gages	Plain Taper Gages
Gage Code	Pitch(mm)	Basic Step Order No.	Basic Step Order No.	Pluq 6 Step Order No.	Basic Step Order No.	Basic Step Order No.	Rinq 6 Step Order No.
1/16-27NPTF	0.941	2623-2501	2623-2601	2623-2701	2624-3501	2624-3601	2624-3701
1/8-27NPTF	0.941	2623-2502	2623-2602	2623-2702	2624-3502	2624-3602	2624-3702
1/4-18NPTF	1.411	2623-2503	2623-2603	2623-2703	2624-3503	2624-3603	2624-3703
3/8-18NPTF	1.411	2623-2504	2623-2604	2623-2704	2624-3504	2624-3604	2624-3704
1/2-14NPTF	1.814	2623-2505	2623-2605	2623-2705	2624-3505	2624-3605	2624-3705
3/4-14NPTF	1.814	2623-2506	2623-2606	2623-2706	2624-3506	2624-3606	2624-3706
1-11 1/2NPTF	2.209	2623-2507	2623-2607	2623-2707	2624-3507	2624-3607	2624-3707
1 1/4-11 1/2NPTF	2.209	2623-2508	2623-2608	2623-2708	2624-3508	2624-3608	2624-3708
1 1/2-11 1/2NPTF	2.209	2623-2509	2623-2609	2623-2709	2624-3509	2624-3609	2624-3709
2-11 1/2NPTF	2.209	2623-2510	2623-2610	2623-2710	2624-3510	2624-3610	2624-3710
2 1/2-8 NPTF	3.175	2623-2511	2623-2611	2623-2711	2624-3511	2624-3611	2624-3711
3-8 NPTF	3.175	2623-2512	2623-2612	2623-2712	2624-3512	2624-3612	2624-3712
3 1/2-8NPTF	3.175	2623-2513	2623-2613	2623-2713	2624-3513	2624-3613	2624-3713
4-8NPTF	3.175	2623-2514	2623-2614	2623-2714	2624-3514	2624-3614	2624-3714
5-8NPTF	3.175	2623-2515	2623-2615	2623-2715	2624-3515	2624-3615	2624-3715
6-8NPTF	3.175	2623-2516	2623-2616	2623-2716	2624-3516	2624-3616	2624-3716

ANSI Taper Pipe Thread Gauges

- Used for gaging internal & external taper pipe thread. Conform: Fed-std-H28/7, ASME B1.20.1-1983, B1.20.5-1991.

How to order: Qty, Nominal size, TPI, Class, Marking and so on.
Also special thread gages on application.



Plug Gages

Ring Gages

ANPT Taper Pipe Thread Working Gages

Gage Code	L-1 L-1 Plug Gages Basic Step Order No.	L-3 L-3 Plug Gages Basic Step Order No.	Plain Taper Gages Plug 6 Step Order No.	L-1 Ring Gages Basic Step Order No.	L-2 Ring Gages Basic Step Order No.	Plain Taper Gages Ring 6 Step Order No.
1/16-27 ANPT	2623-2801	2623-2821	2623-2841	2624-3801	2624-3821	2624-3841
1/8-27 ANPT	2623-2802	2623-2822	2623-2842	2624-3802	2624-3822	2624-3842
1/4-18 ANPT	2623-2803	2623-2823	2623-2843	2624-3803	2624-3823	2624-3843
3/8-18 ANPT	2623-2804	2623-2824	2623-2844	2624-3804	2624-3824	2624-3844
1/2-14 ANPT	2623-2805	2623-2825	2623-2845	2624-3805	2624-3825	2624-3845
3/4-14 ANPT	2623-2806	2623-2826	2623-2846	2624-3806	2624-3826	2624-3846
1-11 1/2 ANPT	2623-2807	2623-2827	2623-2847	2624-3807	2624-3827	2624-3847
1 1/4-11 1/2 ANPT	2623-2808	2623-2828	2623-2848	2624-3808	2624-3828	2624-3848
1 1/2-11 1/2 ANPT	2623-2809	2623-2829	2623-2849	2624-3809	2624-3829	2624-3849
2-11 1/2 ANPT	2623-2810	2623-2830	2623-2850	2624-3810	2624-3830	2624-3850
2 1/2-8 ANPT	2623-2811	2623-2831	2623-2851	2624-3811	2624-3831	2624-3851
3-8 ANPT	2623-2812	2623-2832	2623-2852	2624-3812	2624-3832	2624-3852

ANSI Straight Pipe Thread Gages

- Used for gaging ANSI internal & external straight pipe thread. Conform: Fed-std-H28/7, ASME B1.20.5-1991.

How to order: Qty, Nominal size, TPI, Class, Marking and so on.
Also special thread gages on application.



Plug Gages

Ring Gages

Set Plug Gages

NPSM Working Gages

NPSM Setting Plug Gages

Normal Size	2B Plug Gages Order No.	2A Ring Gages Order No.	Normal Size	2A Setting Plug Gages Order No.
1/8-27	2623-2861	2624-3861	1/8-27	2623-2881
1/4-18	2623-2862	2624-3862	1/4-18	2623-2882
3/8-18	2623-2863	2624-3863	3/8-18	2623-2883
1/2-14	2623-2864	2624-3864	1/2-14	2623-2884
3/4-14	2623-2865	2624-3865	3/4-14	2623-2885
1-11 1/2	2623-2866	2624-3866	1-11 1/2	2623-2886
1 1/4-11 1/2	2623-2867	2624-3867	1 1/4-11 1/2	2623-2887
1 1/2-11 1/2	2623-2868	2624-3868	1 1/2-11 1/2	2623-2888
2-11 1/2	2623-2869	2624-3869	2-11 1/2	2623-2889
2 1/2-8	2623-2870	2624-2830	2 1/2-8	2623-2890
3-8	2623-2871	2624-2831	3-8	2623-2891