

Shell Reamer Arbors

Straight Shank



Size	Shank Dia.	Fits Shell Reamer	Order No.
#4	1/2"	21/32"-25/32"	331-2204
#5	5/8	13/16"-1-1/32"	331-2205
#6	3/4	1-1/16"-1-9/32"	331-2206
#7	7/8	1-5/16"-1-5/8"	331-2207
#8	1-1/8	1-11/16"-2"	331-2208
#9	1-3/8	2-1/16"-2-1/2"	331-2209
#10	1-5/8	2-9/16"-3"	331-2210
#11	2	3-1/16"-3-1/2"	331-2211
#12	2-1/8	3-9/16"-4"	331-2212

Taper Shank



Size	Shank Taper	Fits Shell Reamer	Order No.
#4	MT2	21/32"-25/32"	331-2304
#5	MT2	13/16"-1-1/32"	331-2305
#6	MT3	1-1/16"-1-9/32"	331-2306
#7	MT3	1-5/16"-1-5/8"	331-2307
#8	MT4	1-11/16"-2"	331-2308
#9	MT4	2-1/16"-2-1/2"	331-2309
#10	MT5	2-9/16"-3"	331-2310
#11	MT5	3-1/16"-3-1/2"	331-2311
#12	MT5	3-9/16"-4"	331-2312

E-Z Eject Shell Reamer Arbors

Straight Shank



Size	Shank Dia.	Fits Shell Reamer	Overall Length	Order No.
#4	1/2"	21/32"-25/32"	9"	331-2002
#5	5/8	13/16"-1-1/32"	9-1/2"	331-2004
#6	3/4	1-1/16"-1-9/32"	10"	331-2006
#7	7/8	1-5/16"-1-5/8"	11"	331-2008
#8	1-1/8	1-11/16"-2"	12"	331-2010
#9	1-3/8	2-1/16"-2-1/2"	13"	331-2012
#10	1-5/8	2-9/16"-3"	14"	331-2014
#11	2	3-1/16"-3-1/2"	15"	331-2016
#12	2-1/8	3-9/16"-4"	16"	331-2018

Taper Shank



Size	Shank Taper	Arbor Dia.	Fits Shell Reamer	Overall Length	Order No.
#4	MT2	3/8"	21/32"-25/32"	9"	331-2102
#5	MT2	1/2"	13/16"-1-1/32"	9-1/2"	331-2104
#6	MT3	5/8	1-1/16"-1-9/32"	10"	331-2106
#7	MT3	3/4	1-5/16"-1-5/8"	11"	331-2108
#8	MT4	1	1-11/16"	12"	331-2110
#9	MT4	1-1/4	2-1/16"-2-1/2"	13"	331-2112
#10	MT5	1-1/2	2-9/16"-3"	14"	331-2114
#11	MT5	1-3/4	3-1/16"-3-1/2"	15"	331-2116
#12	MT5	2	3-9/16"-4"	16"	331-2118

Metric Taper Shank Shell Reamer Arbors

DIN217



Size	Fitting Range (mm)	Shank Taper	Arbor Size (mm)	OAL (mm)	Order No.
A	20-23	2	10	255	331-2511
B	24-30	2	13	250	331-2514
C	20-23	3	10	250	331-2517
D	24-30	3	13	250	331-2520
E	32-35	3	16	261	331-2523
F	36-42	3	19	273	331-2526
G	36-42	4	19	298	331-2529
H	45-50	4	22	312	331-2532
I	52-60	4	27	327	331-2535

Taper Pipe Reamers

High Speed Steel, Right Hand Cut Taper 3/4 inch per foot

Designed for reaming holes to be tapped with American Standard Taper Pipe Taps (NPT)



Size	Large End Dia.	Small End Dia.	Flute Length	Overall Length	Straight Flute Order No.	Spiral Flute Order No.
1/16"	.291"	.245"	3/4"	2"	337-1704	337-0704
1/8	.362	.316	3/4	2-1/8	337-1708	337-0708
1/4	.472	.406	1-1/16	2-7/16	337-1716	337-0716
3/8	.606	.540	1-1/16	2-9/16	337-1724	337-0724
1/2	.751	.665	1-3/8	3-1/8	337-1732	337-0732
3/4	.962	.876	1-3/8	3-1/4	337-1748	337-0748
1	1.212	1.103	1-3/4	3-3/4	337-1764	337-0764
1-1/4	1.553	1.444	1-3/4	4	337-1780	337-0780
1-1/2	1.793	1.684	1-3/4	4-1/4	337-1796	337-0796
2	2.268	2.159	1-3/4	4-1/2	337-1828	337-0828
2-1/2	2.772	2.561	2-5/8	5-1/2	337-1860	337-0860
3	3.380	3.202	2-3/4	6	337-1892	337-0892