

British Standard Hexagon Rethreading Dies

55° Thread Angle carbon Steel

Use for rethreading applications.



Straight Pipe-BSP

Size	Order No.
1/8"-28	365-2708
1/4"-19	365-2716
3/8"-19	365-2724
1/2"-14	365-2732
5/8"-14	365-2740
3/4"-14	365-2748
7/8"-14	365-2756
1"-11	365-2800
1-1/4"-11	365-2816
1-1/2"-11	365-2832
1-3/4"-11	365-2848
2"-11	365-2900

Taper Pipe-BSPT

Size	Order No.
1/8"-28	365-3708
1/4"-19	365-3716
3/8"-19	365-3724
1/2"-14	365-3732
5/8"-14	365-3740
3/4"-14	365-3748
7/8"-14	365-3756
1"-11	365-3800
1-1/4"-11	365-3816
1-1/2"-11	365-3832
1-3/4"-11	365-3848
2"-11	365-3900

Rethreading Hexagon Dies

British Standard Whitworth (B.S.W.)

55° Thread Angle carbon Steel

Use for rethreading applications.



Size	Order No.
3/16"-24	365-4712
1/4"-20	365-4716
5/16"-18	365-4720
7/16"-14	365-4728
1/2"-12	365-4732
9/16"-12	365-4736
5/8"-11	365-4740

Size	Order No.
3/4"-10	365-4748
7/8"-9	365-4756
1"-8	365-4800
1-1/4"-7	365-4816
1-3/8"-6	365-4820
1-1/2"-6	365-4832

Die Adaptors

- Easily converts round dies to hex dies.
- Great tool to use where conventional die stocks cannot swing due to lack of space.

4pcs/set

includes: 13/16"-2"

Order No.318-2290



Die Dia.	Across Flats	Order No.
13/16"	1-1/16"	318-2250
1	1-1/4	318-2255
1-1/2	1-31/32	318-2260
2	2-9/16	318-2265
2-1/2	2-3/4	318-2270
3	3.63	318-2275

Die Holders

- Ideal for short or medium run threading at shafts.
- Used safely on lathes, milling machines and tapping heads.

Body	Shank	Die Dia.	Order No.
1- 1/2" D x 1"	1/2"D	13/16"	318-2031
1- 1/2D x1	1/2D x 2	1	318-2032
2D x1-1/4	3/4D x 2	1-1/2	318-2033
3Pcs/set, one each of above size			318-2333



Die Stocks

Die stocks for those dies with 1" outside diameter or under are single screw tightened design.

4pcs/set

includes 13/16,1,1-1/2,2"

Order No.318-2320

5pcs/set

includes 13/16,1,1-1/2,2, 2-1/2"

Order No.318-2321



Die Dia.	OAL	Order No.
5/8"	5"	318-2302
13/16	6-1/4	318-2304
*1	9	318-2306
*1-1/2"	12"	318-2308
*2	19-1/2	318-2310
2-1/2	20	318-2312
3"	22"	318-2314
4	29	318-2316
5	33	318-2318

* use with round adjustable dies.

2 in 1 Die Stocks

- Black finish.
- Front and back of stock complete with different size for different DieDiameter.
- Attachable threaded handle.

13/16" and 1" Sizes

Order No. 318-2081



Plain Die Stocks

Hold both hex and round dies

Die Diameter	Order No.
5/8" for Hex Dies	318-2210
13/16 for Round Dies	318-2220
1 for Hex or Round Dies	318-2230



DIN 225 Die Stocks

zinc die casting made



Size	Length	For Dies	Order No.
16 x 5mm	160	M 1-2.6	318-2025
20 x 5mm	200	M 3-4	318-2030
20 x 7mm	200	M 4.5-6	318-2035
25 x 9mm	224	M 7-9	318-2040
30 x 11mm	280	M 10-11	318-2045
38 x 14mm	315	M 12-14	318-2050
45 x 18mm	450	M 16-20	318-2055
55 x 22mm	560	M 22-24	318-2060
65 x 25mm	630	M 27-36	318-2065

Tap Wrenches

Extension Tap Wrenches

- Attractive finish.
- Made of steel.
- Precision tap extension.
- 4 jaw chuck.



Tap Capacity	Order No.
# 0-1/4" (1.5-6mm)	318-0140
# 12-1/2" (6-12mm)	318-0145

DIN 351 Tap Socks



Size	Description	Order No.
2.1x60mm	for tap DIN352 M1-2.6	318-5021
2.4x70mm		318-5024
2.7x80mm	for tap DIN352 M3	318-5027
3.0x90mm	for tap DIN352 M3.5	318-5030
3.4x95mm	for tap DIN352 M4	318-5034
3.8x100mm		318-5038
4.3x105mm	for tap DIN351NO.10UNC	318-5043
4.9x110mm	for tap DIN352 M4.5-8	318-5049
5.5x115mm	for tap DIN352 M9-10	318-5055
6.2x120mm	for tap DIN352 M11	318-5062
7.0x125mm	for tap DIN352 M12	318-5070
8.0x125mm		318-5080
9.0x130mm	for tap DIN352 M13-16	318-5090
10.0x140mm		318-5100
11.0x150mm	for tap DIN352 M18	318-5110
12.0x155mm	for tap DIN352 M20	318-5120
13.0x160mm		318-5130
14.5x175mm	for tap DIN352 M22-24	318-5145
16.0x180mm	for tap DIN352 M27	318-5160
18.0x200mm	for tap DIN352 M30	318-5180
20.0x220mm	for tap DIN352 M32	318-5200
22.0x230mm	for tap DIN352 M36	318-5220

DIN 1814 Tap Wrenches

Adjustable zinc die casting made



Size	Length	For Taps	Order No.
0	125mm	M 1-8	318-0200
1	188mm	M 1-10	318-0215
1-1/2	215mm	M 1-12	318-0220
2	280mm	M 3.5-12	318-0225
3	375mm	M 5-20	318-0230
4	500mm	M 11-27	318-0235
5	700mm	M 13-32	318-0240

Mini Tap Wrenches

- Handy tapping tool.
- Ideally suitable for jewelers, watch makers, and small tapping application



Tap Capacity	Order No.
1/4" (6mm)	318-0251
1/2" (12mm)	318-0252
2 piece set	318-0254

Tap Wrenches

Piloted Spindle Tap Wrenches

Used for threading a drilled hole manually at one machine location without moving the workpiece.



Tap Capacity	Order No.
#0-1/4" (1.5mm-6mm)	318-0180
#12-1/2" (6mm-12mm)	318-0182

Extra Long Tap Wrenches

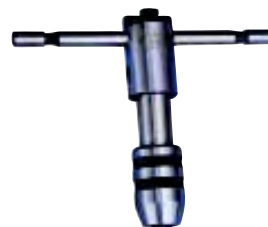
- 13" long.
- Shiny ground finish.
- Jaws are hardened and tempered.
- Jaws are replaceable.



Tap Capacity	Plain Type Order No.	Ratchet Type Order No.
5/32-1/4" (4-6mm)	318-0131	318-0136
1/4-1/2" (6-12mm)	318-0132	318-0137
2 piece set	318-0130	318-0135

T-Handle Tap Wrenches

1/16 to 1/2"



T-Handle tap wrenches are used for holding taps, reamers and other small tools to be turned by hand

Tap Capacity	Plain Order No.	Ratchet Order No.
1/16-5/32" (1.5-4mm)	318-0010	318-0050
5/32-1/4" (4-6mm)	318-0015	318-0055
1/4-1/2" (6-12mm)	318-0020	318-0060
3 piece set	318-0030	318-0070

T-Handle Tap Wrenches European Style

Ratchet shift key makes clockwise or counterclockwise rotation



Description	Length	Plain Order No.	Ratchet Order No.
1/8-3/8"/M3-10	85mm	318-5305	318-5315
7/32-1/2"/M5-12	110mm	318-5310	318-5320
1/8-3/8"/M3-10	250mm	318-5306	318-5335
7/32-1/2"/M5-12	300mm	318-5311	318-5340